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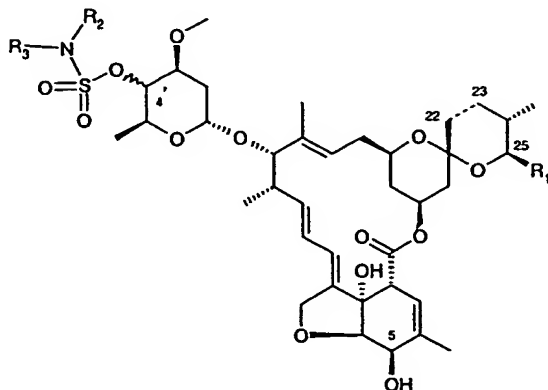
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(54) Title: AVERMECTIN B1 MONOSACCHARIDE DERIVATIVES

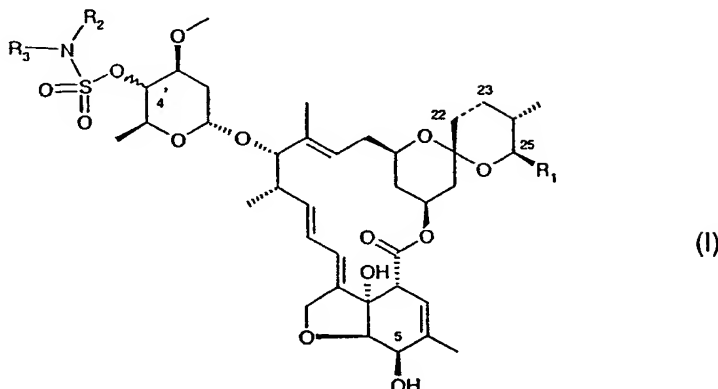


(1)

(57) Abstract: A compound of formula (I) wherein the bond between carbon atoms 22 and 23 may be a single or a double bond; R₁ is C₁-C₁₂alkyl, C₃-C₈cycloalkyl, or C₂-C₁₂alkenyl; R₂ and R₃ are, for example, independently of each other hydrogen, C₁-C₁₂alkyl, C₃-C₁₂cycloalkyl, C₂-C₁₂alkenyl, C₂-C₁₂alkynyl, aryl or heteroaryl; and, where applicable, to E/Z isomers, mixtures of E/Z isomers, diastereomers and/or tautomers, in each case in free form or in salt form; pesticidal compositions in which the active ingredient has been selected from those compounds and their tautomers; and a method of controlling pests using those compositions are described.

Avermectin B1 monosaccharide derivatives

The invention relates to (1) a compound of formula



wherein the bond between carbon atoms 22 and 23 may be a single or a double bond;

5 R_1 is C_1 - C_{12} alkyl, C_3 - C_8 cycloalkyl, or C_2 - C_{12} alkenyl;

R_2 and R_3 are independently of each other hydrogen, C_1 - C_{12} alkyl, C_3 - C_{12} cycloalkyl, C_2 - C_{12} alkenyl, C_2 - C_{12} alkynyl, aryl or heteroaryl; wherein the C_1 - C_{12} alkyl, C_3 - C_{12} cycloalkyl, C_2 - C_{12} alkenyl, C_2 - C_{12} alkynyl, aryl and heteroaryl radicals may be unsubstituted or mono- to penta-substituted; $-C(=O)R_4$ or SO_2R_4 ; or

10 R_2 and R_3 together are a three- to seven-membered alkylene bridge or a four- to seven-membered alkenylene bridge wherein one or two CH_2 groups in the alkylene or alkenylene may have been replaced by O, S or NR_5 ; or are a group $=N^+=N^-$;

and wherein the substituents of the alkyl, alkenyl, alkynyl, alkylene, alkenylene, cycloalkyl, aryl and heteroaryl radicals defined under R_2 and R_3 are selected from the group

15 consisting of OH; =O; SH; =S; $-NH_2$; CN; NO_2 ; halogen; C_1 - C_{12} alkyl; halo- C_1 - C_2 alkyl; C_1 - C_{12} alkenyl; C_2 - C_6 alkynyl; C_3 - C_8 cycloalkyl which is unsubstituted or substituted by from one to three methyl groups; norbornenyl; C_3 - C_8 cycloalkenyl that is unsubstituted or substituted by from one to three methyl groups; C_3 - C_8 halocycloalkyl; C_1 - C_{12} alkoxy; C_1 - C_6 -alkoxy- C_1 - C_6 alkyl; C_1 - C_6 alkoxy- C_1 - C_6 alkoxy; C_1 - C_6 alkoxy- C_1 - C_6 alkoxy- C_1 - C_6 alkyl;
20 C_2 - C_{12} alkenyloxy; C_2 - C_{12} alkenyloxy- C_1 - C_6 alkoxy; C_3 - C_8 cycloalkoxy; C_1 - C_{12} haloalkoxy; C_1 - C_{12} alkylthio; C_3 - C_8 cycloalkylthio; C_1 - C_{12} haloalkylthio; C_1 - C_{12} alkylsulfinyl; C_3 - C_8 cycloalkylsulfinyl; C_1 - C_{12} haloalkylsulfinyl; C_3 - C_8 halocycloalkylsulfinyl; C_1 - C_{12} alkylsulfonyl; C_3 - C_8 cycloalkylsulfonyl; C_1 - C_{12} haloalkylsulfonyl; C_3 - C_8 halocycloalkylsulfonyl; C_2 - C_8 alkenyl; C_2 - C_8 alkynyl;

-NH(C₁-C₆alkyl); -N(C₁-C₆alkyl)₂; -C(=O)R₆; -NHC(=O)R₇; -P(=O)(OC₁-C₆alkyl)₂; aryl; heterocyclyl; aryloxy; and heterocyclyloxy;

wherein the aryl, heterocyclyl, aryloxy and heterocyclyloxy radicals are unsubstituted or, depending upon the possibilities of substitution at the ring,
 5 mono- to penta-substituted by substituents selected from the group consisting of OH; halogen; CN; NO₂; C₁-C₁₂alkyl; C₃-C₈cycloalkyl; C₁-C₁₂haloalkyl; C₁-C₁₂alkoxy; C₁-C₁₂haloalkoxy; C₁-C₁₂alkylthio; C₁-C₁₂haloalkylthio; C₁-C₁₂alkylsulfinyl; C₁-C₁₂alkylsulfonyl; C₁-C₆alkoxy-C₁-C₆alkyl; dimethylamino-C₁-C₆alkoxy; C₂-C₈alkenyl; C₂-C₈alkynyl; phenyl-C₁-C₆alkyl; phenoxy that is
 10 unsubstituted or substituted by from one to three substituents selected independently of one another from halogen, methoxy, trifluoromethyl and trifluoromethoxy; phenyl-C₁-C₆alkoxy that is unsubstituted or substituted in the aromatic ring by from one to three substituents selected independently of one another from halogen, methoxy, trifluoromethyl and trifluoromethoxy;
 15 phenyl-C₂-C₆alkenyl; phenyl-C₂-C₆alkynyl; methylenedioxy; -C(=O)R₆; -O-C(=O)R₇; -NH-C(=O)R₇; -NH₂; -NH(C₁-C₁₂alkyl); -N(C₁-C₁₂alkyl)₂; C₁-C₆alkylthio; C₁-C₆alkylsulfinyl; C₃-C₈cycloalkylsulfinyl; C₁-C₆haloalkylsulfinyl; C₃-C₈halocycloalkylsulfinyl; C₁-C₆alkylsulfonyl; C₃-C₈cycloalkylsulfonyl; C₁-C₆haloalkylsulfonyl; and C₃-C₈halocycloalkylsulfonyl;

20 R₄ is H; C₁-C₈alkyl; C₁-C₈alkyl that is mono- to hepta-substituted by substituents selected from the group consisting of halogen, nitro, C₁-C₈alkoxy, aryloxy, OH, SH, -NH₂, -NH(C₁-C₁₂alkyl) and -N(C₁-C₁₂alkyl)₂; C₁-C₈alkoxy; halo-C₁-C₈alkoxy; C₃-C₈cycloalkyl; C₃-C₈cycloalkoxy; C₂-C₈alkenyl; halo-C₂-C₈alkenyl; C₂-C₈alkenyloxy; halo-C₂-C₈alkenyloxy; C₂-C₈alkynyl; C₂-C₈alkynyloxy; -NH₂; -NH(C₁-C₁₂alkyl); -N(C₁-C₁₂alkyl)₂; aryl; aryloxy; benzyl;
 25 benzyloxy; heterocyclyl; heterocyclyloxy; heterocyclylmethyl; heterocyclylmethoxy; -NH-aryl; -NH-heterocyclyl; -N(C₁-C₆alkyl)-aryl; or -N(C₁-C₆alkyl)-heterocyclyl;

wherein the radicals aryl, aryloxy, benzyl, benzyloxy, heterocyclyl, heterocyclyloxy, heterocyclylmethyl, heterocyclylmethoxy, -NH-aryl, -NH-heterocyclyl, -N(C₁-C₆alkyl)-aryl and -N(C₁-C₆alkyl)-heterocyclyl are unsubstituted
 30 or, depending upon the possibilities of substitution at the ring, are in the ring substituted by from one to three substituents selected independently of one another from halogen, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₁₂alkylthio, C₁-C₁₂haloalkylthio, C₁-C₁₂alkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, nitro,

-N₃, and cyano;

R₅ is C₁-C₈alkyl, C₃-C₈cycloalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, benzyl, -C(=O)-R₈ or -C(=S)-R₈;

R₆ is H; OH; SH; C₁-C₈alkyl; C₁-C₈alkyl which is mono- to hepta-substituted by
 5 substituents selected from the group consisting of halogen, nitro, C₁-C₈alkoxy, aryloxy, OH, SH, -NH₂, -NH(C₁-C₁₂alkyl) and -N(C₁-C₁₂alkyl)₂; C₁-C₈alkoxy; halo-C₁-C₈alkoxy; C₃-C₈cycloalkyl; C₃-C₈cycloalkoxy; C₂-C₈alkenyl; C₂-C₈alkenyloxy; C₂-C₈alkynyl; C₂-C₈alkynyloxy; -NH₂; -NH(C₁-C₁₂alkyl); -N(C₁-C₁₂alkyl)₂; aryl; aryloxy; benzyl; benzyloxy; heterocyclyl; heterocyclyloxy; heterocyclylmethyl; or heterocyclylmethoxy;
 10 wherein the radicals aryl, aryloxy, benzyl, benzyloxy, heterocyclyl, heterocyclyloxy, heterocyclylmethyl and heterocyclylmethoxy are unsubstituted or, depending upon the possibilities of substitution at the ring, are substituted by from one to three substituents selected independently of one another from halogen, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₁₂alkylthio, C₁-C₁₂haloalkylthio, C₁-C₁₂alkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, nitro, -N₃, and cyano;

R₇ is H, C₁-C₁₂alkyl, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₁₂haloalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, aryl, heterocyclyl, benzyl, -NH₂, -NH(C₁-C₁₂alkyl), -N(C₁-C₁₂alkyl)₂, -NH-phenyl or -N(C₁-C₁₂alkyl)-phenyl;
 20 R₈ is H, OH, SH, -NH₂, -NH(C₁-C₁₂alkyl), -N(C₁-C₁₂alkyl)₂, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₁₂alkylthio, C₁-C₁₂alkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, phenyl, phenoxy, benzyloxy, -NH-phenyl, -N(C₁-C₆alkyl)-phenyl, -NH-C₁-C₆alkyl-C(=O)-R₉, -N(C₁-C₆alkyl)-C₁-C₆alkyl-C(=O)-R₉, or phenyl, phenoxy, benzyloxy, -NH-phenyl or
 25 -N(C₁-C₆alkyl)-phenyl, each of which is substituted in the aromatic ring by from one to three substituents selected independently of one another from halogen, C₁-C₆alkoxy, C₁-C₆haloalkyl and C₁-C₆haloalkoxy; and

R₉ is H, OH, C₁-C₁₂alkyl, C₁-C₁₂alkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy, C₂-C₈alkenyloxy, phenyl, phenoxy, benzyloxy, -NH₂, -NH(C₁-C₁₂alkyl), -N(C₁-C₁₂alkyl)₂, -NH-phenyl or
 30 -N(C₁-C₁₂alkyl)-phenyl;

and, where applicable, to E/Z isomers, mixtures of E/Z isomers, diastereomers and/or tautomers, in each case in free form or in salt form;

to a process for the preparation of and to the use of those compounds and their isomers and tautomers; to starting materials for the preparation of the compounds of formula (I); to pesticidal compositions in which the active ingredient has been selected from the compounds of formula (I) and their tautomers; and to a method of controlling pests using
5 those compositions.

Hereinbefore and hereinafter, the bond marked by the symbol \sim in formulae (I), (II) and (IV) indicates that the 4'-(S)- as well as the 4'-(R)-isomer is meant.

Certain macrolide compounds are proposed for pest control in the literature. The biological properties of those known compounds are not entirely satisfactory, however, for
10 which reason there is a need to provide further compounds having pesticidal properties, especially for the control of insects and members of the order Acarina. That problem is solved according to the invention by the provision of the present compounds of formula (I).

The compounds claimed according to the invention are derivatives of avermectin. Avermectins are known to the person skilled in the art. They are a group of structurally
15 closely related pesticidally active compounds which are obtained by fermentation of a strain of the microorganism *Streptomyces avermitilis*. Derivatives of avermectins can be obtained via conventional chemical syntheses.

The Avermectins which can be obtained from *Streptomyces avermitilis* are referred to as A1a, A1b, A2a, A2b, B1a, B1b, B2a and B2b. The compounds referred to as "A" and "B"
20 have a methoxy radical and an OH group, respectively, in the 5-position. The "a" series and the "b" series are compounds in which the substituent R₁ (in position 25) is a sec-butyl radical and an isopropyl radical, respectively. The number 1 in the name of the compounds means that carbon atoms 22 and 23 are linked by double bonds; the number 2 means that they are linked by a single bond and that the C atom 23 carries an OH group. The above
25 nomenclature is adhered to in the description of the present invention to denote the specific structure type in the not naturally occurring Avermectin derivatives according to the invention which corresponds to the naturally occurring Avermectin. The invention makes available especially the monosaccharide derivatives of compounds of the B1 series, in particular mixtures of the monosaccharide derivatives of Avermectin B1, especially B1a and B1b;
30 along with derivatives having a single bond between carbon atoms 22 and 23; and derivatives having other substituents in the 25-position.

Some of the compounds of formula (I) may be in the form of tautomers. Accordingly, any reference to the compounds of formula (I) hereinbefore and hereinafter is to be under-

stood, where applicable, as including also corresponding tautomers, even if the latter are not specifically mentioned in every case.

The compounds of formula (I) and, where applicable, their tautomers can form salts, for example, acid addition salts. These acid addition salts are formed, for example, with
5 strong inorganic acids, such as mineral acids, for example, sulfuric acid, a phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids, such as unsubstituted or substituted, for example, halo-substituted, C₁-C₄alkanecarboxylic acids, for example, acetic acid, unsaturated or saturated dicarboxylic acids, for example, oxalic acid, malonic acid, maleic acid, fumaric acid or phthalic acid, hydroxycarboxylic acids, for example, ascorbic acid, lactic
10 acid, malic acid, tartaric acid or citric acid, or benzoic acid, or with organic sulfonic acids, such as unsubstituted or substituted, for example, halo-substituted, C₁-C₄alkane- or aryl-sulfonic acids, for example, methane- or p-toluene-sulfonic acid. Compounds of formula (I) that have at least one acidic group can furthermore form salts with bases. Suitable salts with bases are, for example, metal salts, such as alkali metal salts or alkaline earth metal salts,
15 for example, sodium, potassium or magnesium salts, or salts with ammonia or with an organic amine, such as morpholine, piperidine, pyrrolidine, a mono-, di- or tri-lower alkyl-amine, for example, ethylamine, diethylamine, triethylamine or dimethylpropylamine, or a mono-, di- or trihydroxy-lower alkylamine, for example, mono-, di- or tri-ethanolamine. Corresponding internal salts may also be formed where appropriate. The free form is preferred.
20 Among the salts of the compounds of formula (I), the agrochemically advantageous salts are preferred. Hereinbefore and hereinafter, any reference to the free compounds of formula (I) or their salts is to be understood as including, where appropriate, also the corresponding salts or the free compounds of formula (I), respectively. The same applies to tautomers of compounds of formula (I) and salts thereof.

25 Generally, a preparation of a compound of formula (I) results in a mixture of compounds, so the present invention also extends to a mixture containing compounds of formula (I), such as a mixture containing E and Z isomers, R and S diastereoisomers, compounds with R₁ is iPr and compounds with R₁ is sec-Bu or compounds of different tautomers, or a mixture thereof.

30 Unless defined otherwise, the general terms used hereinbefore and hereinafter have the meanings given below.

Unless defined otherwise, carbon-containing groups and compounds each contain from 1 up to and including 6, preferably from 1 up to and including 4, especially 1 or 2, carbon atoms.

Halogen - as a group *per se* and as a structural element of other groups and compounds, such as haloalkyl, haloalkoxy and haloalkylthio - is fluorine, chlorine, bromine or iodine, especially fluorine, chlorine or bromine, more especially fluorine or chlorine.

5 Alkyl - as a group *per se* and as a structural element of other groups and compounds, such as haloalkyl, alkoxy and alkylthio - is, in each case giving consideration to the number of carbon atoms contained in the group or compound in question, either straight-chained, *i.e.*, methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl or octyl, or branched, *e.g.*, isopropyl, isobutyl, sec-butyl, tert-butyl, isopentyl, neopentyl or isohexyl. Preferred number of carbon atoms in an alkyl group is between 1 to 6, such as 1 to 4.

10 Cycloalkyl - as a group *per se* and as a structural element of other groups and compounds, such as halocycloalkyl, cycloalkoxy and cycloalkylthio - is, in each case giving due consideration to the number of carbon atoms contained in the group or compound in question, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl or cyclooctyl. Preferred number of carbon atoms in a cycloalkyl group is between 3 to 6, such as 3 to 4.

15 Alkenyl - as a group *per se* and as a structural element of other groups and compounds - is, giving due consideration to the number of carbon atoms and conjugated or isolated double bonds contained in the group in question, either straight-chained, *e.g.*, vinyl, allyl, 2-butenyl, 3-pentenyl, 1-hexenyl, 1-heptenyl, 1,3-hexadienyl or 1,3-octadienyl, or branched, *e.g.*, isopropenyl, isobutenyl, isoprenyl, tert-pentenyl, isohexenyl, isohexenyl or isooctenyl. Alkenyl groups having from 3 to 12, especially from 3 to 6, more especially 3 or 4, carbon atoms are preferred. Preference is given to alkenyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

25 Alkynyl - as a group *per se* and as a structural element of other groups and compounds - is, in each case giving due consideration to the number of carbon atoms and conjugated or isolated double bonds contained in the group or compound in question, either straight-chained, *e.g.*, ethynyl, propargyl, 2-butyne, 3-pentyne, 1-hexynyl, 1-heptynyl, 3-hexen-1-ynyl or 1,5-heptadien-3-ynyl, or branched, *e.g.*, 3-methylbut-1-ynyl, 4-ethylpent-1-ynyl, 4-methylhex-2-ynyl or 2-methylhept-3-ynyl. Alkynyl groups having from 3 to 12, especially from 3 to 6, more especially 3 or 4, carbon atoms are preferred. Preference is given to alkynyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

30 Alkoxy - as a group *per se* and also as a structural element of other groups and compounds is, in each case taking into account the number of carbon atoms contained in each case in the group or compound in question, either straight-chain, *e.g.*, methoxy, ethoxy

or propoxy, or branched-chain, for example, isopropoxy, isobutoxy, or sec-butoxy. One or more oxygen atoms can be present in the group. Preferred number of carbon atoms in an alkoxy group is between 1 to 6, such as 1 to 4. Similarly, the oxygen atom in the group alkenyloxy or alkynyloxy can be in any position and the preferred number of carbon atoms in
 5 either group is between 2 to 6, such as 2 to 4.

Alkylene and alkenylene are straight-chained or branched bridge members, especially -CH₂-CH₂-CH₂-, -CH₂-CH₂-CH₂-CH₂-, -CH₂-CH₂-CH₂-CH₂-CH₂-, -CH₂(CH₃)CH₂-CH₂-, -CH₂C(CH₃)₂-CH₂-, -CH₂-CH=CH-CH₂- or -CH₂-CH=CH-CH₂-CH₂-.

Halo-substituted carbon-containing groups and compounds, such as alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy or alkylthio substituted by halogen, may be partially halogenated or
 10 perhalogenated, it being possible in the case of polyhalogenation for the halogen substituents to be the same or different. Examples of haloalkyl - as a group *per se* and as a structural element of other groups and compounds, such as haloalkoxy and haloalkylthio - are methyl substituted from one to three times by fluorine, chlorine and/or bromine, such as
 15 CHF₂ or CF₃; ethyl substituted from one to five times by fluorine, chlorine and/or bromine, such as CH₂CF₃, CF₂CF₃, CF₂CCl₃, CF₂CHCl₂, CF₂CHF₂, CF₂CFCl₂, CF₂CHBr₂, CF₂CHClF, CF₂CHBrF or CClFCHClF; propyl or isopropyl substituted from one to seven times by fluorine, chlorine and/or bromine, such as CH₂CHBrCH₂Br, CF₂CHFCF₃, CH₂CF₂CF₃, CH(CF₃)₂ or CF(CF₃)₂; butyl or an isomer thereof substituted from one to nine times by
 20 fluorine, chlorine and/or bromine, such as CF(CF₃)CHFCF₃ or CH₂(CF₂)₂CF₃; pentyl or an isomer thereof substituted from one to eleven times by fluorine, chlorine and/or bromine, such as CF(CF₃)(CHF)₂CF₃ or CH₂(CF₂)₃CF₃; and hexyl or an isomer thereof substituted from one to thirteen times by fluorine, chlorine and/or bromine, such as (CH₂)₄CHBrCH₂Br, CF₂(CHF)₄CF₃, CH₂(CF₂)₄CF₃ or C(CF₃)₂(CHF)₂CF₃.

25 Aryl is especially phenyl, naphthyl, anthracenyl or perylenyl, preferably phenyl.

Heterocyclyl is understood as being a three- to seven-membered monocyclic ring, which may be saturated or unsaturated, and that contains from one to three hetero atoms selected from the group consisting of N, O and S, especially N and S; or a bicyclic ring-system having from 8 to 14 ring atoms, which may be saturated or unsaturated, and that
 30 may contain either in only one ring or in both rings independently of one another, one or two hetero atoms selected from N, O and S. Heterocyclyl is especially pyridyl, pyrimidyl, s-triazinyl, 1,2,4-triazinyl, thienyl, furyl, tetrahydrofuranyl, pyranal, tetrahydropyranal, pyrrolyl, pyrazolyl, imidazolyl, thiazolyl, triazolyl, tetrazolyl, oxazolyl, thiadiazolyl, oxadiazolyl, benzothienyl, quinolinyl, quinoxalyl, benzofuranyl, benzimidazolyl, benzopyrrolyl,

benzothiazolyl, indolyl, coumarinyl or indazolyl, which are preferably bonded *via* a carbon atom; preference is given to thienyl, thiazolyl, benzofuranyl, benzothiazolyl, furyl, tetrahydropyranyl and indolyl; especially pyridyl or thiazolyl.

Within the scope of the present invention, preference is given to

- 5 (2) compounds according to group (1) of formula (I) wherein R_2 is H; C_1 - C_8 alkyl; C_1 - C_8 alkyl mono- to penta-substituted by substituents selected from the group consisting of halogen, OH, C_1 - C_4 alkoxy and CN; C_3 - C_{12} alkenyl, C_3 - C_{12} alkynyl; or $C(=O)R_4$;

(3) compounds according to group (2) of formula (I) wherein R_2 is C_1 - C_4 alkyl, especially methyl;

- 10 (4) compounds according to group (2) of formula (I) wherein R_2 is ethyl;

(5) compounds according to group (2) of formula (I) wherein R_2 is n-propyl;

(6) compounds according to any one of groups (1) to (5) of formula (I) wherein R_3 is H, C_1 - C_8 alkyl, C_3 - C_{12} alkenyl, C_3 - C_{12} alkynyl, or C_1 - C_8 alkyl substituted by substituents selected from the group consisting of halogen, OH and CN;;

- 15 (7) compounds according to group (6) of formula (I) wherein R_3 is H;

(8) compounds according to group (6) of formula (I) wherein R_3 is methyl;

(9) compounds according to group (6) of formula (I) wherein R_3 is ethyl;

(10) compounds according to group (6) of formula (I) wherein R_3 is n-propyl;

(11) compounds according to group (6) of formula (I) wherein R_3 is isopropyl;

- 20 (12) compounds according to any one of groups (2) and (6) to (11) of formula (I) wherein R_2 is $-C(=O)R_4$ and R_4 is H, C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halo- C_1 - C_4 alkyl, halo- C_1 - C_4 alkoxy, C_3 - C_8 cycloalkoxy, C_2 - C_8 alkenyloxy, C_2 - C_8 alkynyloxy, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, aryl, aryloxy, benzyl, or benzyloxy; wherein the radicals aryl, aryloxy, benzyl and benzyloxy are unsubstituted or substituted by from one to three substituents selected independently of one another from halogen, C_1 - C_4 alkyl, C_1 - C_4 haloalkyl, C_1 - C_4 alkoxy, C_1 - C_4 haloalkoxy, C_1 - C_{12} haloalkylthio, nitro and cyano;
- 25

(13) compounds according to group (1) of formula (I) wherein R_2 and R_3 together are $-CH_2-CH_2-CH_2-$ or $-CH_2-CH_2-CH_2-CH_2-$;

- (14) compounds according to group (1) of formula (I) wherein R_2 and R_3 together are
30 $-CH_2-CH_2-O-CH_2-CH_2-$ or $-CH_2-CH_2-N(CH_3)-CH_2-CH_2-$;

(15) compounds according to any one of groups (1) and (6) to (11) of formula (I) wherein R_2 is substituted C_1 - C_4 alkyl, especially $-CH_2-$, and the substituents are selected from the group consisting of OH, CN, halogen, C_3 - C_8 cycloalkyl, C_3 - C_8 cycloalkenyl that is unsubstituted or substituted by from one to three methyl groups, C_1 - C_{12} alkoxy, C_2 - C_8 alkynyl,
 5 $-C(=O)R_6$, $-NHC(=O)R_7$, $-P(=O)(OC_1-C_6alkyl)_2$, and unsubstituted or, depending upon the possibilities of substitution at the ring, mono- to penta-substituted phenyl, naphthyl, anthracenyl, phenanthrenyl, fluorenyl, perylenyl and heterocyclyl;

especially preferred are substituents on the C_1 - C_4 alkyl which are selected from the group consisting of halogen, CN, C_3 - C_8 cycloalkyl, C_2 - C_8 alkynyl, $-C(=O)R_6$, $-NHC(=O)R_7$,
 10 $-P(=O)(OC_1-C_6alkyl)_2$, and unsubstituted or, depending upon the possibilities of substitution at the ring, mono- to tri-substituted phenyl, naphthyl, anthracenyl, pyridyl, thiazolyl, imidazolyl, furyl, quinolinyl and pyrazolyl;

(16) compounds according to any one of groups (1), (6) to (11) of formula (I) wherein R_2 is benzyl that is unsubstituted or carries on the aromatic moiety from one to three
 15 substituents that are selected from the group consisting of halogen, CN, NO_2 , C_1 - C_{12} alkyl, C_3 - C_8 cycloalkyl, C_1 - C_{12} haloalkyl, C_1 - C_{12} alkoxy, C_1 - C_{12} haloalkoxy, C_1 - C_{12} alkylthio, C_1 - C_{12} haloalkylthio, C_1 - C_{12} alkylsulfinyl, C_1 - C_{12} alkylsulfonyl, C_1 - C_6 alkoxy- C_1 - C_6 alkyl, C_2 - C_8 alkenyl, C_2 - C_8 alkynyl, phenoxy, phenyl- C_1 - C_6 alkyl, methylenedioxy, $-C(=O)R_6$, $-O-C(=O)R_7$, $-NH-C(=O)R_7$, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, C_1 - C_6 alkylthio, C_1 - C_6 alkylsulfinyl, C_3 - C_8 cyclo-
 20 alkylsulfinyl, C_1 - C_6 haloalkylsulfinyl, C_3 - C_8 halocycloalkylsulfinyl, C_1 - C_6 alkylsulfonyl, C_3 - C_8 cycloalkylsulfonyl, C_1 - C_6 haloalkylsulfonyl and C_3 - C_8 halocycloalkylsulfonyl;

wherein R_6 is H, OH, SH, C_1 - C_8 alkyl, C_1 - C_8 alkyl that is mono- to hepta-substituted by substituents selected from halogen, nitro, C_1 - C_8 alkoxy, aryloxy, OH, SH, $-NH_2$, $-NH(C_1-C_{12}alkyl)$ and $-N(C_1-C_{12}alkyl)_2$, C_1 - C_8 alkoxy, halo- C_1 - C_8 alkoxy, C_3 - C_8 cycloalkyl,
 25 C_3 - C_8 cycloalkoxy, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, aryl, aryloxy, benzyl, benzyloxy, heterocyclyl, heterocyclyoxy, heterocyclylmethyl or heterocyclylmethoxy; and

R_7 is H, C_1 - C_{12} alkyl, C_1 - C_6 alkoxy- C_1 - C_6 alkyl, C_1 - C_{12} haloalkyl, aryl, heterocyclyl, benzyl, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, $-NH$ -phenyl or $-N(C_1-C_{12}alkyl)$ -phenyl;

(17) compounds according to any one of groups (1) and (6) to (11) of formula (I)
 30 wherein R_2 is C_1 - C_4 alkyl- $C(=O)R_6$, especially $-CH_2-C(=O)R_6$; and

wherein R_6 is H, OH, $-NH_2$, $-NH(C_1-C_2alkyl)$, $-N(C_1-C_2alkyl)_2$, C_1 - C_4 alkyl, C_1 - C_{12} alkoxy, C_2 - C_4 alkenyloxy, $-NH-C_1-C_2alkyl-C(=O)-O-C_1-C_2alkyl$ -phenyl, $-P(=O)(OC_1-C_6alkyl)_2$, or

phenyl, phenoxy, benzyloxy or NH-phenyl that is unsubstituted or substituted by substituents selected from chlorine, fluorine, methoxy, trifluoromethyl and trifluoromethoxy;

more especially R_6 is C_1 - C_{12} alkoxy;

(18) compounds according to any one of groups (1) to (17) of formula (I) that have the
5 (R)-configuration at the 4'-position;

(19) compounds according to any one of groups (1) to (17) of formula (I) that have the (S)-configuration at the 4'-position;

(20) compounds according to any one of groups (1) to (19) of formula (I) wherein R_1 is isopropyl or sec-butyl, preferably wherein a mixture of the isopropyl and the sec-butyl
10 derivative is present;

(21) compounds according to any one of groups (1) to (19) of formula (I) wherein R_1 is cyclohexyl;

(22) compounds according to any one of groups (1) to (19) of formula (I) wherein R_1 is 1-methyl-butyl;

(23) compounds according to any one of groups (1) to (22) of formula (I) wherein the
15 bond between carbon atoms 22 and 23 is a single bond;

(24) compounds according to any one of groups (1) to (22) of formula (I) wherein the bond between carbon atoms 22 and 23 is a double bond.

Special preference is given within the scope of the invention to compounds P.1 to P.4,
20 to compounds A.1 to A.20 and to the compounds listed in the Tables 1 to 36 and, where applicable, their E/Z isomers and mixtures of E/Z isomers.

In the context of the invention, a particular reference is made to compounds of formula (Ia) or (Ib) as indicated in Tables 1 to 36.

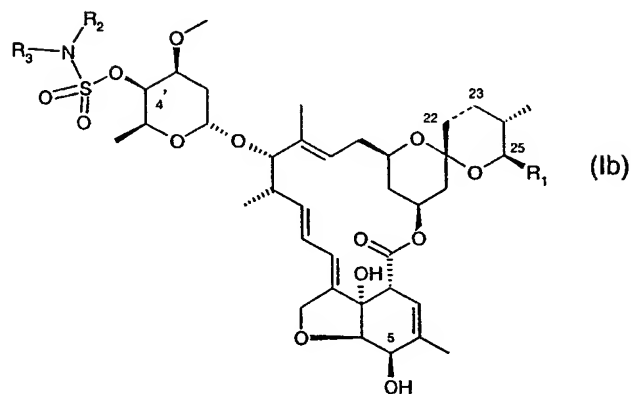
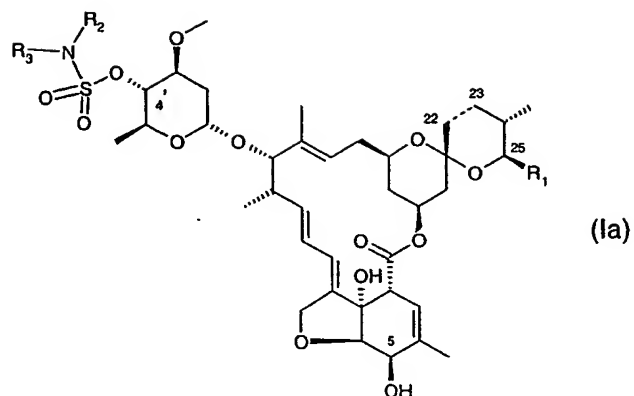
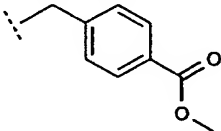
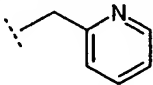
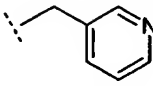
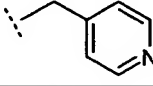
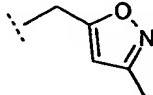


Table B: Compounds of formula (Ia) or (Ib), where

No.	R ₂
B.1	isopropyl
B.2	propyl
B.3	n-butyl
B.4	sec-butyl
B.5	isobutyl
B.6	tert-butyl
B.7	CH(CH ₃)CH(CH ₃) ₂
B.8	CH(CH ₂ CH ₃)CH ₂ Cl
B.9	CH(CH ₃)CH ₂ OCH ₃
B.10	2-chloro-propyl
B.11	3-chloro-propyl
B.12	2-chloro-ethyl
B.13	CH ₂ CH ₂ OCH ₃
B.14	2-fluoro-ethyl
B.15	2-(morpholine-4-yl)ethyl
B.16	2-(pyrrolidine-1-yl)ethyl
B.17	cyclopropyl
B.18	cyclobutyl

No.	R ₂
B.19	cyclopentyl
B.20	cyclohexyl
B.21	bis(trifluoromethyl)methyl
B.22	benzyl
B.23	2-methylallyl
B.24	3-methylallyl
B.25	CH ₂ C(O)OCH ₃
B.26	CH ₂ CH ₂ C(O)OCH ₃
B.27	2-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)ethyl
B.28	2-aminoethyl
B.29	2-methylaminoethyl
B.30	2-dimethylaminoethyl
B.31	CH ₂ CH ₂ OC ₂ H ₅
B.32	CH ₂ CH ₂ OCH ₂ CH ₂ OCH ₃
B.33	3-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)propyl
B.34	4-(1,3-dioxo-1,3-dihydro-isoindol-2-yl)-butyl
B.35	CH ₂ CONH ₂
B.36	CH ₂ COOH
B.37	(2-fluorophenyl)methyl
B.38	(3-fluorophenyl)methyl
B.39	(2,6-difluorophenyl)methyl
B.40	(4-fluorophenyl)methyl
B.41	(4-trifluoromethylphenyl)methyl
B.42	
B.43	(4-trifluoromethoxyphenyl)methyl
B.44	(4-difluoromethylphenyl)methyl
B.45	
B.46	
B.47	
B.48	

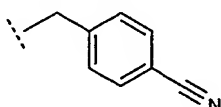
No.	R ₂
B.49	
B.50	(4-methoxyphenyl)methyl
B.51	phenyl
B.52	4-chlorophenyl
B.53	Pyrid-3-yl
B.54	2-chloropyrid-5-yl

Table 1: A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.

- 5 **Table 2:** A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.

- Table 3:** A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.
- 10

Table 4: A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.

- Table 5:** A compound of formula (Ia) wherein R₁ is cyclohexyl, R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.
- 15

Table 6: A compound of formula (Ia) wherein R₁ is cyclohexyl, R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.

- 20 **Table 7:** A compound of formula (Ib) wherein R₁ is cyclohexyl, R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.

- Table 8:** A compound of formula (Ib) wherein R₁ is cyclohexyl, R₃ is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R₂ corresponds to one of the radicals of Table B listed under B.1 to B.54.
- 25

Table 9: A compound of formula (Ia) wherein R_1 is 1-methyl-butyl, R_3 is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R_2 corresponds to one of the radicals of Table B listed under B.1 to B.54.

- 5 Table 10: A compound of formula (Ia) wherein R_1 is 1-methyl-butyl, R_3 is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R_2 corresponds to one of the radicals of Table B listed under B.1 to B.54.

Table 11: A compound of formula (Ib) wherein R_1 is 1-methyl-butyl, R_3 is hydrogen, the bond between carbon atoms 22 and 23 is a double bond and R_2 corresponds to one of the radicals of Table B listed under B.1 to B.54.

- 10 Table 12: A compound of formula (Ib) wherein R_1 is 1-methyl-butyl, R_3 is hydrogen, the bond between carbon atoms 22 and 23 is a single bond and R_2 corresponds to one of the radicals of Table B listed under B.1 to B.54.

Table C: Compounds of formula (Ia) or (Ib), where

No.	R_4
C.1	Isopropyl
C.2	Propyl
C.3	n-butyl
C.4	sec-butyl
C.5	Isobutyl
C.6	tert-butyl
C.7	methyl
C.8	ethyl
C.9	vinyl
C.10	2-chloro-propyl
C.11	3-chloro-propyl
C.12	2-chloro-ethyl
C.13	$\text{CH}_2\text{CH}_2\text{OCH}_3$
C.14	allyl
C.15	CH_2OCH_3
C.16	$\text{CH}_2\text{Ophenyl}$
C.17	cyclopropyl
C.18	cyclopentyl
C.19	cyclohexyl
C.20	$\text{CH}_2\text{CH}_2\text{NH}_2$

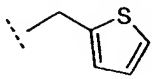
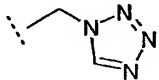
No.	R ₄
C.21	benzyl
C.22	fluoromethyl
C.23	difluoromethyl
C.24	
C.25	
C.26	CH ₂ OCH ₂ CH ₂ OCH ₃
C.27	OCH ₃
C.28	OCH ₂ CH ₃
C.29	O-allyl
C.30	OCH ₂ CH ₂ OH
C.31	NH ₂
C.32	NHCH ₃
C.33	N(CH ₃)
C.34	Benzyl
C.35	phenyl
C.36	4-chlorophenyl
C.37	pyrid-3-yl
C.38	2-chloropyrid-5-yl

Table 13: A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a double bond, R₂ is C(=O)R₄ and R₃ is hydrogen, and R₄ corresponds to one of the radicals of Table C listed under C.1 to C.38.

- 5 **Table 14:** A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a double bond, R₂ is -C(=O)R₄ and R₃ is hydrogen, and R₄ corresponds to one of the radicals of Table C listed under C.1 to C.38.

- Table 15:** A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a single bond, R₂ is C(=O)R₄ and R₃ is hydrogen,
 10 and R₄ corresponds to one of the radicals of Table C listed under C.1 to C.38.

Table 16: A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a single bond, R₂ is -C(=O)R₄ and R₃ is hydrogen, and R₄ corresponds to one of the radicals of Table C listed under C.1 to C.38.

Table 17: A compound of formula (Ia) wherein R_1 is cyclohexyl, the bond between carbon atoms 22 and 23 is a double bond, R_2 is $C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

5 Table 18: A compound of formula (Ib) wherein R_1 is cyclohexyl, the bond between carbon atoms 22 and 23 is a double bond, R_2 is $-C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

Table 19: A compound of formula (Ia) wherein R_1 is cyclohexyl, the bond between carbon atoms 22 and 23 is a single bond, R_2 is $C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

10 Table 20: A compound of formula (Ib) wherein R_1 is cyclohexyl, the bond between carbon atoms 22 and 23 is a single bond, R_2 is $-C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

Table 21: A compound of formula (Ia) wherein R_1 is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a double bond, R_2 is $C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

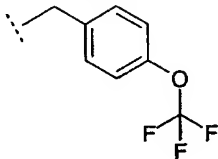
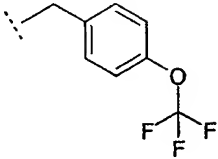
Table 22: A compound of formula (Ib) wherein R_1 is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a double bond, R_2 is $-C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

20 Table 23: A compound of formula (Ia) wherein R_1 is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a single bond, R_2 is $C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

Table 24: A compound of formula (Ib) wherein R_1 is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a single bond, R_2 is $-C(=O)R_4$ and R_3 is hydrogen, and R_4 corresponds to one of the radicals of Table C listed under C.1 to C.38.

25 Table D: Compounds of formula (Ia) or (Ib), where

No.	R_2	R_3
D.1	$-CH_2CH_2-$	
D.2	$-CH_2CH_2CH_2-$	
D.3	$-CH_2(CH_2)_3CH_2-$	
D.4	$-CH_2CH_2OCH_2CH_2-$	
D.5	ethyl	ethyl
D.6	ethyl	methyl

No.	R ₂	R ₃
D.7	allyl	methyl
D.8	CH ₂ CH ₂ OH	methyl
D.9	C(O)CH ₃	methyl
D.10	C(O)OCH ₃	methyl
D.11	C(O)Ph	methyl
D.12	SO ₂ NH ₂	H
D.13	SO ₂ NMe ₂	H
D.14	=N ⁺ =N ⁻	
D.15	benzyl	benzyl
D.16		
D.17	(4-methoxyphenyl)methyl	(4-methoxyphenyl)methyl
D.18	-CH ₂ CH ₂ N(CH ₃)CH ₂ CH ₂ -	
D.19	-CH ₂ CH ₂ N(CH ₂ CH=CH ₂)CH ₂ CH ₂ -	
D.20	-CH ₂ CH ₂ N[C(=O)CH ₃]CH ₂ CH ₂ -	
D.21	propargyl	H
D.22	-CH ₂ CH ₂ CH ₂ CH ₂ -	
D.23	-CH ₂ OCH ₂ CH ₂ OCH ₃	H
D.24	C(O)CH ₂ OC ₆ H ₅	H
D.25	allyl	H
D.26	-C(=O)C ₂ H ₅	H
D.27	-CH ₂ OCH ₂ CH ₂ OCH ₃	-CH ₂ OCH ₂ CH ₂ OCH ₃
D.28	methyl	H
D.29	methyl	methyl
D.30	ethyl	H
D.31	propargyl	methyl
D.32	phenyl	H
D.33	phenyl	methyl
D.34	CH ₃ -O-CH ₂ -	H
D.35	CH ₃ -O-CH ₂ -	methyl
D.36	CH ₃ -O-CH ₂ -	CH ₃ -O-CH ₂ -
D.37	-CH ₂ -CN	H
D.38	-CH ₂ -CN	-CH ₂ -CN
D.39	CH ₃ -O-C(=O)-	H

No.	R ₂	R ₃
D.40	H-C(=O)-	H
D.41	CH ₃ -SO ₂ -	H
D.42	NH ₂ -SO ₂ -	H
D.43	NH ₂ -C(=O)-	H
D.44	CF ₃ -C(=O)-	H
D.45	HO-CH ₂ -CH ₂ -	H
D.46	HO-CH ₂ -CH ₂ -	HO-CH ₂ -CH ₂ -

Table 25: A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

- 5 Table 26: A compound of formula (Ia) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

Table 27: A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

- 10

Table 28: A compound of formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b), the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

Table 29: A compound of formula (Ia) wherein R₁ is cyclohexyl, the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

- 15

Table 30: A compound of formula (Ia) wherein R₁ is cyclohexyl, the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

Table 31: A compound of formula (Ib) wherein R₁ is cyclohexyl, the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

- 20

Table 32: A compound of formula (Ib) wherein R₁ is cyclohexyl, the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

- 25

Table 33: A compound of formula (Ia) wherein R₁ is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

5 Table 34: A compound of formula (Ia) wherein R₁ is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

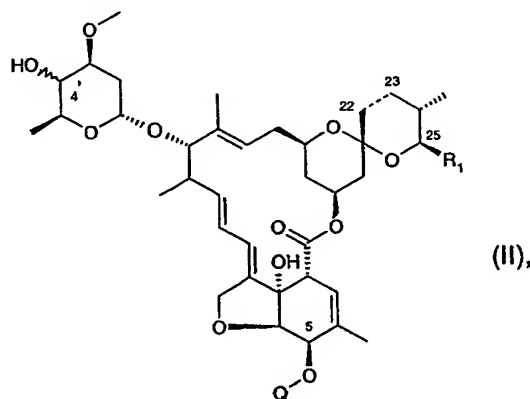
Table 35: A compound of formula (Ib) wherein R₁ is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a single bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

10 Table 36: A compound of formula (Ib) wherein R₁ is 1-methyl-butyl, the bond between carbon atoms 22 and 23 is a double bond, and the combination of R₂ and R₃ for each compound corresponds to a line D.1 to D.46 of Table D.

The invention further relates to:

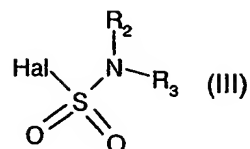
a process for the preparation of the compounds of formula (I) as defined above under (1)
15 and, where applicable, tautomers thereof, which comprises:

(A) reacting a compound of formula

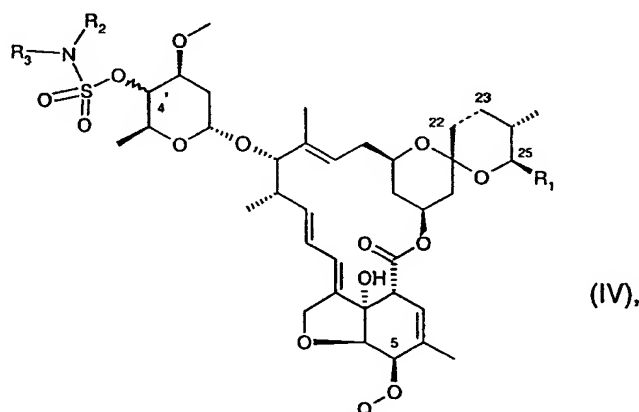


wherein the bond marked by ~~~~ indicates the S- as well as the R-isomer at the 4'-position; wherein R₁ is as defined above under (1) for formula (I), the bond between the
20 carbon atoms 22 and 23 may be a single or a double bond;

and Q is a protecting group, and which is known or can be prepared by methods known *per se*, with a compound of formula



wherein R_2 and R_3 are as defined above for formula (I) and Hal is a halogen atom, preferably chlorine, bromine or iodine, and which is known or can be prepared by methods known *per se*, to form a compound of formula



5

wherein the bond between the carbon atoms 22 and 23 may be a single or a double bond; Q, R_1 , R_2 and R_3 are as defined for formula (II); and

(B) removing the protecting group Q of the compound of formula (IV) so obtained; or

(C) reacting a compound of formula (I) wherein R_1 and R_3 are as defined for formula (I) and R_2 is H, with a compound of the formula Hal- R_2 wherein R_2 is as defined for formula (I), with exception of H, and Hal is halogen, especially chlorine, bromine or iodine; or

(D) reacting a compound of formula (IV) wherein Q, R_1 and R_3 are as defined for formula (IV) and R_2 is H, with a compound of the formula Hal- R_2 wherein R_2 is as defined for formula (I), with exception of H, and Hal is halogen, especially chlorine, bromine or iodine; and removing the protecting group Q from the compound of formula (IV) so obtained analogously to process step (B); or

a process for the preparation of a compound of formula (I) wherein R_1 is as defined for formula (I) and R_2 and R_3 are identical and, with the exception of hydrogen, are as defined for formula (I) and, where applicable, tautomers thereof, which comprises

(E) reacting a compound of formula (I) wherein R_1 is as defined for formula (I) and R_2 and R_3 are H, with two moles of a compound of the formula Hal- R_2 wherein R_2 is as defined

20

for formula (I), with exception of H, and Hal is halogen, especially chlorine, bromine or iodine; or reacting a compound of formula (IV) wherein R_1 is as defined for formula (IV) and R_2 and R_3 are H, with two moles of a compound of the formula Hal- R_2 wherein R_2 is as defined for formula (I), with exception of H, and Hal is halogen, especially bromine or iodine;
5 and then removing the protecting group Q analogously to process step (B); or

a process for the preparation of a compound of formula (I) wherein wherein R_1 is as defined for formula (I) and R_2 and R_3 together are a three- to seven-membered alkylene bridge or a four- to seven-membered alkenylene bridge wherein one CH_2 group in the alkylene or alkenylene may have been replaced by O, S or NR_5 and, where applicable, tautomers
10 thereof, which comprises

(F) reacting a compound of formula (I) wherein R_1 is as defined for formula (I) and R_2 and R_3 are H, with one mole of a compound of the formula Hal-A-Hal wherein the bridge member A has the above-mentioned definition of R_2 and R_3 together and Hal is halogen, especially chlorine, bromine or iodine; or, analogously to process step (E), reacting a
15 compound of formula (IV) wherein R_1 and Q are as defined for formula (IV) and R_2 and R_3 are H, with one mole of a compound of the formula Hal-A-Hal as defined above, and then removing the protecting group Q analogously to process step (B); or

a process for the preparation of a compound of formula (I) wherein R_2 is $-C(O)R_4$ and R_1 , R_3 and R_4 are as defined for formula (I) and, where applicable, tautomers thereof, which comprises
20

(G) either reacting a compound of formula (I) wherein R_1 and R_3 are as defined for formula (I) and R_2 is H, with a compound of the formula Hal- $C(O)R_4$ wherein R_4 is as defined above for formula (I) and Hal is halogen; or reacting a compound of formula (IV) wherein R_1 , R_3 , R_4 and Q are as defined for formula (I) and R_2 is H, with a compound of the formula
25 Hal- $C(O)R_4$ wherein R_4 is as defined above for formula (I) and Hal is halogen; and then removing the protecting group Q.

The remarks made above regarding tautomers of compounds of formula (I) apply analogously to the starting materials mentioned hereinbefore and hereinafter with regard to their tautomers.

30 The reactions described hereinbefore and hereinafter are carried out in a manner known *per se*, for example, in the absence or, customarily, in the presence of a suitable solvent or diluent or of a mixture thereof, the reactions being carried out, as required, with cooling, at room temperature or with heating, for example, in a temperature range of

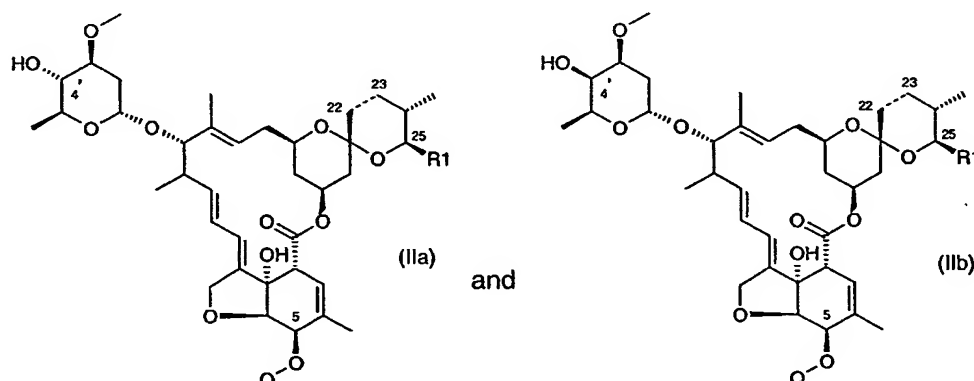
approximately from -80°C to the boiling temperature of the reaction medium, preferably from approximately 0°C to approximately +150°C, and, if necessary, in a closed vessel, under pressure, under an inert gas atmosphere and/or under anhydrous conditions. Especially advantageous reaction conditions can be found in the Examples.

- 5 The reaction time is not critical; a reaction time of from approximately 0.1 to approximately 72 hours, especially from approximately 0.5 to approximately 24 hours, is preferred.

The product is isolated by customary methods, for example, by means of filtration, crystallisation, distillation or chromatography, or any suitable combination of such methods.

- 10 The starting materials mentioned hereinbefore and hereinafter that are used for the preparation of the compounds of formula (I) and, where applicable, their tautomers are known or can be prepared by methods known *per se*, e.g., as indicated below.

The starting materials of formulae



- 15 wherein the bond between the carbon atoms 22 and 23 may be a single or a double bond and R₁ and Q are as defined above formula (II) and are known to the person skilled in the art.

Process variant (A):

- 20 Examples of solvents and diluents include: aromatic, aliphatic and alicyclic hydrocarbons and halogenated hydrocarbons, such as benzene, toluene, xylene, mesitylene, tetralin, chlorobenzene, dichlorobenzene, bromobenzene, petroleum ether, hexane, cyclohexane, dichloromethane, trichloromethane, tetrachloromethane, dichloroethane, trichloroethene or tetrachloroethene; ethers, such as diethyl ether, dipropyl ether, diisopropyl ether, dibutyl ether, tert-butyl methyl ether, ethylene glycol monomethyl ether, ethylene glycol

monoethyl ether, ethylene glycol dimethyl ether, dimethoxydiethyl ether, tetrahydrofuran or dioxane; esters of carboxylic acids, such as ethyl acetate; amides, such as dimethylformamide, dimethylacetamide or 1-methyl-2-pyrrolidinones; nitriles, such as acetonitrile; sulfoxides, such as dimethyl sulfoxide; or mixtures of the mentioned solvents. Preference is
5 given to amides, such as dimethylformamide and dimethylacetamide, especially dimethylacetamide.

Protecting groups Q in the compounds of formulae (II) and (IV) include: alkyl ether radicals, such as methoxymethyl, methylthiomethyl, tert-butylthiomethyl, benzyloxymethyl, p-methoxybenzyl, 2-methoxyethoxymethyl, 2,2,2-trichloroethoxymethyl, 2-(trimethyl-
10 silyl)ethoxymethyl, tetrahydropyranyl, tetrahydrofuranyl, 1-ethoxyethyl, 1-(2-chloroethoxy)ethyl, 1-methyl-1-methoxyethyl, 1-methyl-1-benzyloxyethyl, trichloroethyl, 2-trimethylsilylethyl, tert-butyl, allyl, p-methoxyphenyl, 2,4-dinitrophenyl, benzyl, p-methoxybenzyl, o-nitrobenzyl, p-nitrobenzyl, triphenylmethyl; trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-tert-butylsilyl, dimethyl-isopropylsilyl, dimethyl-1,1,2-trimethyl-
15 propylsilyl, diethyl-isopropylsilyl, dimethyl-tert-hexylsilyl, but also phenyl-tert-alkylsilyl groups, such as diphenyl-tert-butylsilyl; esters, such as formates, acetates, chloroacetates, dichloroacetates, trichloroacetates, trifluoroacetates, methoxyacetates, phenoxyacetates, pivaloates, benzoates; alkyl carbonates, such as methyl-, 9-fluorenylmethyl-, ethyl-, 2,2,2-trichloroethyl-, 2-(trimethylsilyl)ethyl-, vinyl-, allyl-, benzyl-, p-methoxybenzyl-, o-nitrobenzyl-,
20 p-nitrobenzyl-, but also p-nitrophenyl-carbonate.

Preference is given to trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-tert-butylsilyl, diphenyl-tert-butylsilyl, esters, such as methoxyacetates and phenoxyacetates, and carbonates, such as 9-fluorenylmethylcarbonates and allylcarbonates. Dimethyl-tert-butylsilyl ether is especially preferred.

25 The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 25°C.

Process variant (B):

Examples of solvents and diluents are the same as those mentioned under Process variant A. In addition, alcohols, such as methanol, ethanol or 2-propanol, and water are
30 suitable.

The reactions are advantageously carried out in a temperature range of approximately from -70°C to 100°C, preferably at from -10°C to 25°C.

There are suitable for the removal of the protecting group Lewis acids, such as hydrochloric acid, methanesulfonic acid, $\text{BF}_3 \cdot \text{OEt}_2$, HF in pyridine, $\text{Zn}(\text{BF}_4)_2 \cdot \text{H}_2\text{O}$, p-toluenesulfonic acid, AlCl_3 , HgCl_2 ; ammonium fluoride, such as tetrabutylammonium fluoride; bases, such as ammonia, trialkylamine or heterocyclic bases; hydrogenolysis with a catalyst, such as
5 palladium-on-carbon; reducing agents, such as sodium borohydride or tributyltin hydride with a catalyst, such as $\text{Pd}(\text{PPh}_3)_4$, or also zinc with acetic acid.

Preference is given to acids, such as methanesulfonic acid or HF in pyridine; sodium borohydride with $\text{Pd}(0)$; bases, such as ammonia, triethylamine or pyridine; especially acids, such as HF in pyridine or methanesulfonic acid.

10 Process variant (C):

Examples of solvents and diluents are the same as those mentioned under Process variant (A). In addition, alcohols, such as methanol, ethanol or 2-propanol, are suitable. Preference is given to amides, such as dimethylformamide, and nitriles, such as acetonitrile; especially acetonitrile.

15 The reactions are advantageously carried out in a temperature range of approximately from -10°C to 120°C , preferably at from 20°C to 100°C .

Suitable bases are especially carbonates, such as sodium carbonate, sodium hydrogen carbonate, potassium carbonate, trialkylamines, such as triethylamine, and heterocyclic bases, such as pyridine.

20 Process variants (D) to (F) are carried out substantially analogously to Process variant (C).

Process variant (G):

Examples of solvents and diluents are the same as those mentioned under Process variant (B).

25 Ethyl acetate and water are preferred.

The reactions are advantageously carried out in a temperature range of approximately from -10°C to 120°C , preferably at from 20°C to 80°C .

Suitable bases are especially carbonates, such as sodium carbonate, sodium hydrogen carbonate, potassium carbonate, trialkylamines, such as triethylamine, and heterocyclic
30 bases, such as pyridine.

The compounds of formula (I) may be in the form of one of the possible isomers or in the form of a mixture thereof, in the form of pure isomers or in the form of an isomeric mixture, *i.e.*, in the form of a diastereomeric mixture; the invention relates both to the pure isomers and to the diastereomeric mixtures and is to be interpreted accordingly hereinabove and hereinbelow, even if stereochemical details are not mentioned specifically in every case.

The diastereomeric mixtures can be resolved into the pure isomers by known methods, for example, by recrystallisation from a solvent, by chromatography, for example, high pressure liquid chromatography (HPLC) on acetylcellulose, with the aid of suitable micro-organisms, by cleavage with specific, immobilised enzymes, or *via* the formation of inclusion compounds, for example, using crown ethers, only one isomer being complexed.

Apart from the separation of corresponding mixtures of isomers, pure diastereoisomers can be obtained according to the invention also by generally known methods of stereoselective synthesis, for example, by carrying out the process according to the invention using starting materials having correspondingly suitable stereochemistry.

In each case it is advantageous to isolate or synthesise the biologically more active isomer, where the individual components have different biological activity.

The compounds of formula (I) may also be obtained in the form of their hydrates and/or may include other solvents, for example, solvents which may have been used for the crystallisation of compounds in solid form.

The invention relates to all those embodiments of the process according to which a compound obtainable as starting material or intermediate at any stage of the process is used as starting material and all or some of the remaining steps are carried out, or in which a starting material is used in the form of a derivative and/or a salt and/or its diastereomers, or, especially, is formed under the reaction conditions. For instance compounds of formula (I) bearing a functional group in its free or protected form can be used as starting materials for the preparation of further compounds of formula (I). For such manipulations methods known to the person skilled in the art can be applied.

In the processes of the present invention it is preferable to use those starting materials and intermediates which result in the compounds of formula (I) that are especially preferred.

The invention relates especially to the preparation processes described in the Examples.

The invention further relates to the compounds of formula (IV) and, where applicable, E/Z isomers, mixtures of E/Z isomers and/or tautomers, in each case in free form or in salt form.

In the area of pest control, the compounds of formula (I) according to the invention are
5 active ingredients exhibiting valuable preventive and/or curative activity with a very advantageous biocidal spectrum and a very broad spectrum, even at low rates of concentration, while being well tolerated by warm-blooded animals, fish and plants. They are, surprisingly, equally suitable for controlling both plant pests and ecto- and endo-parasites in humans and more especially in productive livestock, domestic animals and pets. They are effective
10 against all or individual development stages of normally sensitive animal pests, but also of resistant animal pests, such as insects and representatives of the order Acarina, nematodes, cestodes and trematodes, while at the same time protecting useful organisms. The insecticidal or acaricidal activity of the active ingredients according to the invention may manifest itself directly, *i.e.*, in the mortality of the pests, which occurs immediately or only after some
15 time, for example, during moulting, or indirectly, for example, in reduced oviposition and/or hatching rate, good activity corresponding to a mortality of at least 50 to 60 %.

Successful control within the scope of the subject of the invention is possible, in particular, of pests from the orders Lepidoptera, Coleoptera, Orthoptera, Isoptera, Psocoptera, Anoplura, Mallophaga, Thysanoptera, Heteroptera, Homoptera, Hymenoptera,
20 Diptera, Siphonaptera, Thysanura and Acarina, mainly Acarina, Diptera, Thysanoptera, Lepidoptera and Coleoptera. Very especially good control is possible of the following pests:

Abagrotis spp., Abraxas spp., Acantholeucania spp., Acanthoplusia spp., Acarus spp., Acarus siro, Aceria spp., Aceria sheldoni, Acleris spp., Acoloithus spp., Acompsia spp., Acossus spp., Acria spp., Acrobasis spp., Acrocercops spp., Acrolepia spp., Acrolepiopsis
25 spp., Acronicta spp., Acropolitis spp., Actebia spp., Aculus spp., Aculus schlechtendali, Adoxophyes spp., Adoxophyes reticulana, Aedes spp., Aegeria spp., Aethes spp., Agapeta spp., Agonopterix spp., Agriopis spp., Agriotes spp., Agriphila spp., Agrochola spp., Agropirina spp., Alabama ssp., Alabama argillaceae, Agrotis spp., Albuna spp., Alcatheae spp., Alcis spp., Aleimma spp., Aletia spp., Aleurothrixus spp., Aleurothrixus floccosus, Aleyrodes
30 spp., Aleyrodes brassicae, Allophytes spp., Alsophila spp., Amata spp., Amathes spp., Amblyomma spp., Amblyptilia spp., Ammoconia spp., Amorbia spp., Amphion spp., Amphipoea spp., Amphipyra spp., Amyelois spp., Anacamptodes spp., Anagrapta spp., Anarsia spp., Anatrychyntis spp., Anavitrinella spp., Ancylis spp., Andropolia spp., Anhimella spp., Antheraea spp., Antherigona spp., Antherigona soccata, Anthonomus ssp., Anthonomus

- grandis, Anticarsia spp., Anticarsia gemmatalis, Aonidiella spp., Apamea spp., Aphanis spp.,
 Aphelia spp., Aphididae, Aphis spp., Apotomis spp., Aproaerema spp., Archippus spp.,
 Archips spp., Acromyrmex, Arctia spp., Argas spp., Argolamprotes spp., Argyresthia spp.,
 Argyrogramma spp., Argyroplote spp., Argyrotaenia spp., Arotrophora spp., Ascotis spp.,
 5 Aspidiotus spp., Aspilapteryx spp., Asthenoptycha spp., Aterpia spp., Athetis spp., Atomaria
 spp., Atomaria linearis, Atta spp., Atypha spp., Autographa spp., Axylia spp., Bactra spp.,
 Barbara spp., Batrachedra spp., Battaristis spp., Bembecia spp., Bemisia spp., Bemisia
 tabaci, Bibio spp., Bibio hortulanis, Bisigna spp., Blastesthia spp., Blatta spp., Blatella spp.,
 Blepharosis spp., Bleptina spp., Boarmia spp., Bombyx spp., Bomolocha spp., Boophilus
 10 spp., Brachmia spp., Bradina spp., Brevipalpus spp., Brithys spp., Bryobia spp., Bryobia
 praetiosa, Bryotropha spp., Bupalus spp., Busseola spp., Busseola fusca, Cabera spp.,
 Cacoecimorpha spp., Cadra spp., Cadra cautella, Caenurgina spp., Calipitimerus spp.,
 Callierges spp., Callophora spp., Callophora erythrocephala, Calophasia spp., Caloptilia
 spp., Calybites spp., Capnoptycha spp., Capua spp., Caradrina spp., Caripeta spp., Car-
 15 menta spp., Carposina spp., Carposina nipponensis, Catamacta spp., Catelaphris spp.,
 Catoptria spp., Caustoloma spp., Celaena spp., Celypha spp., Cenopsis spp., Cephus spp.,
 Ceramica spp., Cerapteryx spp., Ceratitis spp., Ceratophyllus spp., Ceroplaster spp., Chaeto-
 cnema spp., Chaetocnema tibialis, Chamaesphecia spp., Charanvca spp., Cheimophila spp.,
 Chersotis spp., Chiasmia spp., Chilo spp., Chionodes spp., Choriotes spp., Choristoneura
 20 spp., Chrysaspidia spp., Chrysodeixis spp., Chrysomya spp., Chrysomphalus spp., Chry-
 somphalus dictyospermi, Chrysomphalus aonidium, Chrysoteuchia spp., Cilix spp., Cimex
 spp., Clysia spp., Clysia ambiguella, Clepsia spp., Cnaemidophorus spp., Cnaphalocrocis
 spp., Cnephassia spp., Coccus spp., Coccus hesperidum, Cochylis spp., Coleophora spp.,
 Colotois spp., Commophila spp., Conistra spp., Conopomorpha spp., Corcyra spp., Cornu-
 25 tiplusia spp., Cosmia spp., Cosmopolites spp., Cosmopterix spp., Cossus spp., Costae-
 onvexa spp., Crambus spp., Creatonotos spp., Crocidolomia spp., Crocidolomia binotalis,
 Croesia spp., Crymodes spp., Cryptaspassa spp., Cryptoblabes spp., Cryptocala spp.,
 Cryptophlebia spp., Cryptophlebia leucotreta, Cryptoptila spp., Ctenopseustis spp., Cucullia
 spp., Curculio spp., Culex spp., Cuterebra spp., Cydia spp., Cydia pomonella, Cymbalophora
 30 spp., Dactylethra spp., Dacus spp., Dadica spp., Damalinea spp., Dasychira spp., Deca-
 darchis spp., Decodes spp., Deilephila spp., Deltodes spp., Dendrolimus spp., Depressaria
 spp., Dermestes spp., Dermanyssus spp., Dermanyssus gallinae, Diabrotica spp., Diachry-
 sia spp., Diaphania spp., Diarsia spp., Diasemia spp., Diatraea spp., Diceratura spp., Dicho-
 meris spp., Dichrocrocis spp., Dichrorampha spp., Dicycla spp., Dioryctria spp., Diparopsis
 35 spp., Diparopsis castanea, Dipleurina spp., Diprion spp., Diprionidae, Discestra spp., Distan-

- tiella spp., Distantiella theobroma, Ditula spp., Diurnea spp., Doratopteryx spp., Drepana spp., Drosophila spp., Drosophila melanogaster, Dysauxes spp., Dysdercus spp., Dysstroma spp., Eana spp., Earias spp., Ecclitica spp., Ecdytolopha spp., Ecpyrrhorhoe spp., Ectomyelois spp., Eetropis spp., Egira spp., Elasmopalpus spp., Emmelia spp., mpoasca spp.,
- 5 Empyreuma spp., Enargia spp., Enarmonia spp., Endopiza spp., Endothenia spp., Endotricha spp., Eoreuma spp., Eotetranychus spp., Eotetranychus carpini, Epagoge spp., Epelis spp., Ephestia spp., Ephestiodes spp., Epiblema spp., Epiehoristodes spp., Epinotia spp., Epiphyas spp., Epiplema spp., Epipsestis spp., Epirrhoe spp., Episimus spp., Epitymbia spp., Eplachna spp., Erannis spp., Erastria spp., Eremnus spp., Ereunetis spp., Eriophyes
- 10 spp., Eriosoma spp., Eriosoma lanigerum, Erythroneura spp., Estigmene spp., Ethmia spp., Etiella spp., Euagrotis spp., Eucosma spp., Euehlaena spp., Euelidia spp., Eueosma spp., Euchistus spp., Eucosmomorpha spp., Eudonia spp., Eufidonia spp., Euhyponomeutoides spp., Eulepisodes spp., Eulia spp., Eulithis spp., Eupithecia spp., Euplexia spp., Eupoecilia spp., Eupoecilia ambiguella, Euproctis spp., Eupsilia spp., Eurhodope spp., Eurois spp.,
- 15 Eurygaster spp., Eurythmia spp., Eustrotia spp., Euxoa spp., Euzophera spp., Evergestis spp., Evippe spp., Exartema spp., Fannia spp., Faronta spp., Feltia spp., Filatima spp., Fishia spp., Frankliniella spp., Fumibotys spp., Gaesa spp., Gasgardia spp., Gastrophilus spp., Gelechia spp., Gilpinia spp., Gilpinia polytoma, Glossina spp., Glyphipterix spp., Glyphodes spp., Gnorimoschemini spp., Gonodonta spp., Gortyna spp., Gracillaria spp.,
- 20 Graphania spp., Grapholita spp., Grapholitha spp., Gravitar mata spp., Gretchena spp., Griselda spp., Gryllotalpa spp., Gynaephora spp., Gypsonoma spp., Hada spp., Haematopinus spp., Halisidota spp., Harpieteryx spp., Harrisina spp., Hedyia spp., Helicoverpa spp., Heliophobus spp., Heliothis spp., Hellula spp., Helotropa spp., Hemaris spp., Hercinothrips spp., Herculia spp., Hermonassa spp., Heterogenea spp., Holomelina spp., Homadaula spp.,
- 25 Homoeosoma spp., Homoglaea spp., Homohadena spp., Homona spp., Homonopsis spp., Hoplocampa spp., Hoplodrina spp., Hoshinoa spp., Hxalomma spp., Hydraecia spp., Hydriomena spp., Hyles spp., Hyloicus spp., Hypagyrtis spp., Hyapatima spp., Hyphantria spp., Hyphantria cunea, Hypocala spp., Hypocoena spp., Hypodema spp., Hyppobosca spp., Hypsipyla spp., Hyssia spp., Hysterosia spp., Idaea spp., Idia spp., Ipimorpha spp., Isia spp.,
- 30 Isochorista spp., Isophrictis spp., Isopolia spp., Isotrias spp., Ixodes spp., Itame spp., Jodia spp., Jodis spp., Kawabea spp., Keiferia spp., Keiferia lycopersicella, Labdia spp., Laciniolia spp., Lambdina spp., Lamprothritpa spp., Laodelphax spp., Lasius spp., Laspeyresia spp., Leptinotarsa spp., Leptinotarsa decemlineata, Leptocorisa spp., Leptostales spp., Lecanium spp., Lecanium comi, Lepidosaphes spp., Lepisma spp., Lepisma saccharina ,
- 35 Lesmone spp., Leucania spp., Leucinodes spp., Leucophaea spp., Leucophaea maderae,

- Leucoptera spp., Leucoptera scitella, Linognathus spp., Liposcelis spp., Lissorhoptrus spp.,
 Lithacodia spp., Lithocolletis spp., Lithomoia spp., Lithophane spp., Lixodessa spp., Lobesia
 spp., Lobesia botrana, Lobophora spp., Locusta spp., Lomanaltes spp., Lomographa spp.,
 Loxagrotis spp., Loxostege spp., Lucilia spp., Lymantria spp., Lymnaecia spp., Lyonetia
 5 spp., Lyriomyza spp., Macdonnoughia spp., Macrauzata spp., Macronoctua spp., Macro-
 siphus spp., Malacosoma spp., Maliarpha spp., Mamestra spp., Mamestra brassicae,
 Manduca spp., Manduca sexta, Marasmia spp., Margaritia spp., Matratinea spp., Matsumu-
 raeses spp., Melanagromyza spp., Melipotes spp., Melissopus spp., Melittia spp., Melolontha
 spp., Meristis spp., Meritastis spp., Merophyas spp., Mesapamea spp., Mesogona spp.,
 10 Mesoleuca spp., Metanema spp., Metendothenia spp., Metzneria spp., Micardia spp., Micro-
 corses spp., Microleon spp., Mnesictena spp., Mocis spp., Monima spp., Monochroa spp.,
 Monomorium spp., Monomorium pharaonis, Monopsis spp., Morrisonia spp., Musca spp.,
 Mutuuraia spp., Myelois spp., Mythimna spp., Myzus spp., Naranga spp., Nedra spp., Nema-
 pogon spp., Neodiprion spp., Neosphaleroptera spp., Nephelodes spp., Nephrotettix spp.,
 15 Nezara spp., Nilaparvata spp., Niphonympha spp., Nippoptilia spp., Noctua spp., Nola spp.,
 Notocelia spp., Notodonta spp., Nudaurelia spp., Ochropleura spp., Oclerostoma spp.,
 Oestrus spp., Olethreutes spp., Oligia spp., Olindia spp., Olygonychus spp., Olygonychus
 gallinae, Oncocnemis spp., Operophtera spp., Ophisma spp., Opogona spp., Oraesia spp.,
 Orniodoros spp., Orgyia spp., Oria spp., Orseolia spp., Orthodes spp., Orthogonia spp.,
 20 Orthosia spp., Oryzaephilus spp., Oscinella spp., Oscinella frit, Osminia spp., Ostrinia spp.,
 Ostrinia nubilalis, Otiorhynchus spp., Ourapteryx spp., Pachetra spp., Pachysphinx spp.,
 Pagyda spp., Paleacrita spp., Paliga spp., Palthis spp., Pammene spp., Pandemis spp.,
 Panemeria spp., Panolis spp., Panolis flammea, Panonychus spp., Paragyresthia spp.,
 Paradiarsia spp., Paralobesia spp., Paranthrene spp., Parapandemis spp., Parapediasia
 25 spp., Parastichtis spp., Parasyndemis spp., Paratoria spp., Pareromeme spp., Pectinophora
 spp., Pectinophora gossypiella, Pediculus spp., Pegomyia spp., Pegomyia hyoscyami,
 Pelochrista spp., Pennisetia spp., Penstemonia spp., Pemphigus spp., Peribatodes spp.,
 Peridroma spp., Perileucoptera spp., Platanota spp., Perizoma spp., Petrova spp., Pexi-
 copia spp., Phalonia spp., Phalonidia spp., Phaneta spp., Phlyctaenia spp., Phlyctinus spp.,
 30 Phorbia spp., Phragmatobia spp., Phricanthes spp., Phthorimaea spp., Phthorimaea oper-
 culella, Phyllocnistis spp., Phyllocoptruta spp., Phyllocoptruta oleivora, Phyllonorycter spp.,
 Phyllophila spp., Phylloxera spp., Pieris spp., Pieris rapae, Piesma spp., Planococcus spp.,
 Planotortrix spp., Platyedra spp., Platynota spp., Platyptilia spp., Platysenta spp., Plodia
 spp., Plusia spp., Plutella spp., Plutella xylostella, Podosesia spp., Polia spp., Popillia spp.,
 35 Polymixis spp., Polyphagotarsonemus spp., Polyphagotarsonemus latus, Prays spp.,

Prionoxystus spp., Probole spp., Proceras spp., Prochoerodes spp., Proeulia spp., Pros-
 chistis spp., Proselena spp., Proserpinus spp., Protagrotis spp., Proteoteras spp., Proto-
 bathra spp., Protoschinia spp., Pselnophorus spp., Pseudaletia spp., Pseudanthonomus
 spp., Pseudatemelia spp., Pseudaulacaspis spp., Pseudexentera spp., Pseudococcus spp.,
 5 Pseudohermenias spp., Pseudoplusia spp., Psoroptes spp., Psylla spp., Psylliodes spp.,
 Pterophorus spp., Ptycholoma spp., Pulvinaria spp., Pulvinaria aethiopica, Pyralis spp.,
 Pyrausta spp., Pyrgotis spp., Pyrreferra spp., Pyrrharctia spp., Quadraspidiotus spp., Ran-
 cora spp., Raphia spp., Reticulitermes spp., Retinia spp., Rhagoletis spp., Rhagoletis pomo-
 nella, Rhipicephalus spp., Rhizoglyphus spp., Rhizopertha spp., Rhodnius spp., Rhopha-
 10 losiphum spp., Rhopobota spp., Rhyacia spp., Rhyacionia spp., Rhynchopacha spp., Rhyzo-
 sthenes spp., Rivula spp., Rondotia spp., Rusidrina spp., Rynchaglaea spp., Sabulodes
 spp., Sahlbergella spp., Sahlbergella singularis, Saissetia spp., Samia spp., Sannina spp.,
 Sanninoidea spp., Saphoideus spp., Sarcophaga spp., Sathrobrotia spp., Scarabeidae, Sceli-
 odes spp., Schinia spp., Schistocerca spp., Schizaphis spp., Schizura spp., Schrecken-
 15 steinia spp., Sciara spp., Scirpophaga spp., Scirithrips auranti, Scoparia spp., Scopula spp.,
 Scotia spp., Scotinophara spp., Scotogramma spp., Scrobipalpa spp., Scrobipalpopsis spp.,
 Semiothisa spp., Sereda spp., Sesamia spp., Sesia spp., Sicya spp., Sideridis spp., Simyra
 spp., Sineugraphe spp., Sitochroa spp., Sitobion spp., Sitophilus spp., Sitotroga spp., Solen-
 oopsis spp., Smerinthus spp., Sophronia spp., Spaelotis spp., Spargaloma spp., Sparganothis
 20 spp., Spatalistis spp., Sperchia spp., Sphecia spp., Sphinx spp., Spilonota spp., Spodoptera
 spp., Spodoptera littoralis, Stagmatophora spp., Staphylinochrous spp., Stathmopoda spp.,
 Stenodes spp., Sterraha spp., Stomoxys spp., Strophedra spp., Sunira spp., Sutyna spp.,
 Swammerdamia spp., Syllomatia spp., Sympistis spp., Synanthedon spp., Synaxis spp.,
 Syncopacma spp., Syndemis spp., Syngrapha spp., Synthomeida spp., Tabanus spp.,
 25 Taeniarchis spp., Taeniothrips spp., Tannia spp., Tarsonemus spp., Tegulifera spp., Teha-
 ma spp., Teleiodes spp., Telorta spp., Tenebrio spp., Tephрина spp., Teratoglaea spp., Terri-
 cula spp., Tethea spp., Tetranychus spp., Thalophila spp., Thaumetopoea spp., Thiodia
 spp., Thrips spp., Thrips palmi, Thrips tabaci, Thyridopteryx spp., Thyris spp., Tineola spp.,
 Tipula spp., Tortricidia spp., Tortrix spp., Trachea spp., Trialeurodes spp., Trialeurodes va-
 30 porariorum, Triatoma spp., Triaxomera spp., Tribolium spp., Tricodectes spp., Trichoplusia
 spp., Trichoplusia ni, Trichoptilus spp., Trioza spp., Trioza erytraeae, Triphaenia spp., Tripho-
 sa spp., Trogoderma spp., Tyria spp., Udea spp., Unaspis spp., Unaspis citri, Utetheisa spp.,
 Valeriodes spp., Vespa spp., Vespamima spp., Vitacea spp., Vitula spp., Witlesia spp., Xan-
 thia spp., Xanthorhoe spp., Xanthotype spp., Xenomicta spp., Xenopsylla spp., Xenopsylla
 35 cheopsis, Xestia spp., Xylena spp., Xylomyges spp., Xyrosaris spp., Yponomeuta spp., Yp-

solopha spp., Zale spp., Zanclognathus spp., Zeiraphera spp., Zenodoxus spp., Zeuzera spp., Zygaena spp.,

It is also possible to control pests of the class Nematoda using the compounds according to the invention. Such pests include, for example,

- 5 root knot nematodes, cyst-forming nematodes and also stem and leaf nematodes; especially of *Heterodera* spp., e.g., *Heterodera schachtii*, *Heterodora avenae* and *Heterodora trifolii*; *Globodera* spp., e.g., *Globodera rostochiensis*; *Meloidogyne* spp., e.g., *Meloidogyne incognita* and *Meloidogyne javanica*; *Radopholus* spp., e.g., *Radopholus similis*; *Pratylenchus*, e.g., *Pratylenchus neglectans* and *Pratylenchus penetrans*; *Tylenchulus*, e.g., *Tylenchulus semipenetrans*; *Longidorus*, *Trichodorus*, *Xiphinema*, *Ditylenchus*,
10 *Apheenchoides* and *Anguina*; especially *Meloidogyne*, e.g., *Meloidogyne incognita*, and *Heterodera*, e.g., *Heterodera glycines*.

- An especially important aspect of the present invention is the use of the compounds of formula (I) according to the invention in the protection of plants against parasitic feeding
15 pests.

- The action of the compounds according to the invention and the compositions comprising them against animal pests can be significantly broadened and adapted to the given circumstances by the addition of other insecticides, acaricides or nematicides. Suitable additives include, for example, representatives of the following classes of active ingredient:
20 organophosphorus compounds, nitrophenols and derivatives, formamidines, ureas, carbamates, pyrethroids, chlorinated hydrocarbons, neonicotinoids and *Bacillus thuringiensis* preparations.

- Examples of especially suitable mixing partners include: azamethiphos; chlorfenvinphos; cypermethrin, cypermethrin high-cis; cyromazine; diafenthiuron; diazinon; dichlorvos; dicrotophos; dicyclanil; fenoxycarb; fluazuron; furathiocarb; isazofos; iodfenphos; kinoprene;
25 lufenuron; methacriphos; methidathion; monocrotophos; phosphamidon; profenofos; difenolan; a compound obtainable from the *Bacillus thuringiensis* strain GC91 or from strain NCTC11821; pymetrozine; bromopropylate; methoprene; disulfoton; quinalphos; tau-fluvalinate; thiocyclam; thiometon; aldicarb; azinphos-methyl; benfuracarb; bifenthrin;
30 buprofezin; carbofuran; dibutylaminothio; cartap; chlorfluazuron; chlorpyrifos; clothianidin; cyfluthrin; lambda-cyhalothrin; alpha-cypermethrin; zeta-cypermethrin; deltamethrin; diflubenzuron; endosulfan; ethiofencarb; fenitrothion; fenobucarb; fenvalerate; formothion; methiocarb; heptenophos; imidacloprid; isoprocarb; methamidophos; methomyl; mevinphos;

parathion; parathion-methyl; phosalone; pirimicarb; propoxur; teflubenzuron; terbufos; triazamate; fenobucarb; tebufenozide; fipronil; beta-cyfluthrin; silafluofen; fenpyroximate; pyridaben; fenazaquin; pyriproxyfen; pyrimidifen; nitenpyram; acetamiprid; emamectin; emamectin-benzoate; spinosad; a plant extract that is active against insects; a preparation
 5 that comprises nematodes and is active against insects; a preparation obtainable from *Bacillus subtilis*; a preparation that comprises fungi and is active against insects; a preparation that comprises viruses and is active against insects; chlorfenapyr; acephate; acrinathrin; alanycarb; alphamethrin; amitraz; AZ 60541; azinphos A; azinphos M; azocyclotin; bendiocarb; bensultap; beta-cyfluthrin; BPMC; brofenprox; bromophos A;
 10 bufencarb; butocarboxin; butylpyridaben; cadusafos; carbaryl; carbophenothion; chloethocarb; chlorethoxyfos; chlormephos; cis-resmethrin; clocythrin; clofentezine; cyanophos; cycloprothrin; cyhexatin; demeton M; demeton S; demeton-S-methyl; dichlofenthion; dicliphos; diethion; dimethoate; dimethylvinphos; dioxathion; edifenphos; esfenvalerate; ethion; ethofenprox; ethoprophos; etrimphos; fenamiphos; fenbutatin oxide; fenothiocarb;
 15 fenpropathrin; fenpyrad; fenthion; fluazinam; flucycloxuron; flucythrinate; flufenoxuron; flufenprox; fonophos; fosthiazate; fubfenprox; HCH; hexaflumuron; hexythiazox; IKI-220; iprobenfos; isofenphos; isoxathion; ivermectin; malathion; mecarbam; mesulfenphos; metaldehyde; metolcarb; milbemectin; moxidectin; naled; NC 184; nithiazine; omethoate; oxamyl; oxydemethon M; oxydeprofos; permethrin; phenthoate; phorate; phosmet; phoxim;
 20 pirimiphos M; pirimiphos E; promecarb; propaphos; prothiofos; prothoate; pyrachlophos; pyradaphenthion; pyresmethrin; pyrethrum; tebufenozide; salithion; sebufos; sulfotep; sulprofos; tebufenpyrad; tebupirimphos; tefluthrin; temephos; terbam; tetrachlorvinphos; thiachlorid; thiafenox; thiamethoxam; thiodicarb; thiofanox; thionazin; thuringiensin; tralomethrin; triarathene; triazophos; triazuron; trichlorfon; triflumuron; trimethacarb; varnidothion;
 25 xylylcarb; YI 5301/5302; zetamethrin; DPX-MP062 — indoxacarb; methoxyfenozide; bifenazate; XMC (3,5-xylyl methylcarbamate); or the fungus pathogen *Metarhizium anisopliae*.

The compounds according to the invention can be used to control, *i.e.*, to inhibit or destroy, pests of the mentioned type occurring on plants, especially on useful plants and
 30 ornamentals in agriculture, in horticulture and in forestry, or on parts of such plants, such as the fruits, blossoms, leaves, stems, tubers or roots, while in some cases plant parts that grow later are still protected against those pests.

Target crops include especially cereals, such as wheat, barley, rye, oats, rice, maize and sorghum; beet, such as sugar beet and fodder beet; fruit, *e.g.*, pomes, stone fruit and
 35 soft fruit, such as apples, pears, plums, peaches, almonds, cherries and berries, *e.g.*, straw-

berries, raspberries and blackberries; leguminous plants, such as beans, lentils, peas and soybeans; oil plants, such as rape, mustard, poppy, olives, sunflowers, coconut, castor oil, cocoa and groundnuts; cucurbitaceae, such as marrows, pepper, eggplants, cucumbers and melons; fibre plants, such as cotton, flax, hemp and jute; citrus fruits, such as oranges, 5 lemons, grapefruit and mandarins; vegetables, such as spinach, lettuce, asparagus, cabbages, carrots, onions, tomatoes, potatoes and paprika; lauraceae, such as avocado, cinnamon and camphor; tobacco; nuts; coffee; sugar cane; tea; vines; hops; bananas, natural rubber plants; and ornamentals.

The invention therefore relates also to a pesticidal composition, such as emulsifiable 10 concentrates, suspension concentrates, directly sprayable or dilutable solutions, spreadable pastes, dilute emulsions, wettable powders, soluble powders, dispersible powders, wettable powders, dusts, granules and encapsulations of polymer substances, that comprises at least one compound of formula (I), the choice of formulation being made in accordance with the intended objectives and the prevailing circumstances. Furthermore, the pesticidal 15 composition is often diluted, and optionally combined with other pesticidal compositions, before its use as a pesticide. The invention, therefore, also relates to a tank mix composition (sometimes referred to as a slurry in the event the composition is a suspension), which comprises the pesticidal composition and a liquid carrier, generally water, and optionally one or more other pesticidal compositions, each other pesticidal composition comprising a further 20 pesticide as active compound.

The active ingredient is used in those compositions in pure form, a solid active ingredient, for example, in a specific particle size, or preferably together with at least one of the auxiliary (also known as adjuvants) customary in formulation technology, such as extenders, e.g., solvents or solid carriers, or surface-active compounds (surfactants). In the 25 area of parasite control in humans, domestic animals, productive livestock and pets it will be self-evident that only physiologically tolerable additives are used.

Solvents are, for example: non-hydrogenated or partly hydrogenated aromatic hydrocarbons, preferably fractions C₈ to C₁₂ of alkylbenzenes, such as xylene mixtures, alkylated naphthalenes or tetrahydronaphthalene, aliphatic or cycloaliphatic hydrocarbons, 30 such as paraffins or cyclohexane, alcohols, such as ethanol, propanol or butanol, glycols and ethers and esters thereof, such as propylene glycol, dipropylene glycol ether, ethylene glycol or ethylene glycol monomethyl or -ethyl ether, ketones, such as cyclohexanone, isophorone or diacetone alcohol, strongly polar solvents, such as N-methylpyrrolid-2-one, dimethyl sulfoxide or N,N-dimethylformamide, water, non-epoxidized or epoxidized plant oils, such as

non-epoxidized or epoxidized rapeseed, castor, coconut or soya oil, and silicone oils.

The solid carriers used, for example, for dusts and dispersible powders, are as a rule natural rock powders, such as calcite, talc, kaolin, montmorillonite or attapulgite. Highly disperse silicic acids or highly disperse absorbent polymers can also be added to improve the physical properties. Granular adsorptive granule carriers are porous types, such as pumice, crushed brick, sepiolite or bentonite, and non-sorbent carrier materials are calcite or sand. A large number of granular materials of inorganic or organic nature can furthermore be used, in particular dolomite or comminuted plant residues.

Surface-active compounds are, depending on the nature of the active compound to be formulated, nonionic, cationic and/or anionic surfactants or surfactant mixtures with good emulsifying, dispersing and wetting properties. The surfactants listed below are to be regarded only as examples; many other surfactants that are customary in formulation technology are suitable and are described in the relevant literature.

Nonionic surfactants are, in particular, polyglycol ether derivatives of aliphatic or cycloaliphatic alcohols, saturated or unsaturated fatty acids and alkylphenols, which can contain 3 to 30 glycol ether groups and 8 to 20 carbon atoms in the (aliphatic) hydrocarbon radical and 6 to 18 carbon atoms in the alkyl radical of the alkylphenols. Substances which are furthermore suitable are water-soluble polyethylene oxide adducts, containing 20 to 250 ethylene glycol ether and 10 to 100 propylene glycol ether groups, on propylene glycol, ethylene diaminopolypropylene glycol and alkyl polypropylene glycol having 1 to 10 carbon atoms in the alkyl chain. The compounds mentioned usually contain 1 to 5 ethylene glycol units per propylene glycol unit. Examples are nonylphenol-polyethoxyethanols, castor oil polyglycol ethers, polypropylene-polyethylene oxide adducts, tributylphenoxypolyethoxyethanol, polyethylene glycol and octylphenoxypolyethoxyethanol. Other substances are fatty acid esters of polyoxyethylene sorbitan, such as polyoxyethylene sorbitan trioleate.

The cationic surfactants are, in particular, quaternary ammonium salts which contain, as substituents, at least one alkyl radical having 8 to 22 C atoms and, as further substituents, lower, non-halogenated or halogenated alkyl, benzyl or lower hydroxyalkyl radicals. The salts are preferably in the form of halides, methyl-sulfates or ethyl-sulfates. Examples are stearyl-trimethyl-ammonium chloride and benzyl-di-(2-chloroethyl)-ethyl-ammonium bromide.

Suitable anionic surfactants can be both water-soluble soaps and water-soluble synthetic surface-active compounds. Suitable soaps are the alkali metal, alkaline earth metal

and substituted or unsubstituted ammonium salts of higher fatty acids (C₁₀-C₂₂), such as the sodium or potassium salts of oleic or stearic acid, or of naturally occurring fatty acid mixtures, which can be obtained, for example, from coconut oil or tall oil; and furthermore also the fatty acid methyl-aurine salts. However, synthetic surfactants are more frequently
5 used, in particular fatty sulfonates, fatty sulfates, sulfonated benzimidazole derivatives or alkylarylsulfonates. The fatty sulfonates and sulfates are as a rule in the form of alkali metal, alkaline earth metal or substituted or unsubstituted ammonium salts and in general have an alkyl radical of 8 to 22 C atoms, alkyl also including the alkyl moiety of acyl radicals; examples are the sodium or calcium salt of ligninsulfonic acid, of dodecylsulfuric acid ester
10 or of a fatty alcohol sulfate mixture prepared from naturally occurring fatty acids. These also include the salts of sulfuric acid esters and sulfonic acids of fatty alcohol-ethylene oxide adducts. The sulfonated benzimidazole derivatives preferably contain 2 sulfonic acid groups and a fatty acid radical having about 8 to 22 C atoms. Alkylarylsulfonates are, for example, the sodium, calcium or triethanolammonium salts of dodecylbenzenesulfonic acid, of
15 dibutyl-naphthalenesulfonic acid or of a naphthalenesulfonic acid-formaldehyde condensation product. Corresponding phosphates, such as salts of the phosphoric acid ester of a p-nonylphenol-(4-14)-ethylene oxide adduct or phospholipids, can further also be used.

The compositions as a rule comprise 0.1 to 99 %, in particular 0.1 to 95 %, of active compound and 1 to 99.9 %, in particular 5 to 99.9 %, of at least one solid or liquid auxiliary, it
20 being possible as a rule for 0 to 25 %, in particular 0.1 to 20 %, of the composition to be surfactants (% is in each case per cent by weight). While concentrated compositions are more preferred as commercial goods, the end user as a rule uses dilute compositions which comprise considerably lower concentrations of active compound. Preferred compositions are composed, in particular, as follows (% = per cent by weight):

25 Emulsifiable concentrates:

active ingredient:	1 to 90%, preferably 5 to 20%
surfactant:	1 to 30%, preferably 10 to 20%
solvent:	balance

30 Dusts:

active ingredient:	0.1 to 10%, preferably 0.1 to 1%
solid carrier:	99.9 to 90%, preferably 99.9 to 99%

Suspension concentrates:

active ingredient: 5 to 75%, preferably 10 to 50%
 surfactant: 1 to 40%, preferably 2 to 30%
 water: balance

5

Wettable powders:

active ingredient: 0.5 to 90%, preferably 1 to 80%
 surfactant: 0.5 to 20%, preferably 1 to 15%
 solid carrier: balance

10

Granules:

active ingredient: 0.5 to 30%, preferably 3 to 15%
 solid carrier: 99.5 to 70%, preferably 97 to 85%

15 Specific formulation examples for use in crop protection are given below (% = per cent by weight):

Example F1: Emulsifiable concentrates

	a)	b)	c)
Active compound	25%	40%	50%
Calcium dodecylbenzenesulphonate	5%	8%	6%
Castor oil polyethylene glycol ether (36 mol of EO)	5%	-	-
Tributylphenol polyethylene glycol ether (30 mol of EO)	-	12%	4%
Cyclohexanone	-	15%	20%
Xylene mixture	65%	25%	20%

Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

Example F2: Solutions

	a)	b)	c)	d)
Active compound	80%	10%	5%	95%
Ethylene glycol monomethyl ether	-	20%	-	-
Polyethylene glycol (MW 400)	-	70%	-	-
N-methylpyrrolid-2-one	20%	-	-	-
Epoxidized coconut oil	-	-	1%	-
Aliphatic hydrocarbon (boiling range: 160-190°)	-	-	94%	5%

Mixing of finely ground active compound and additives gives a solution suitable for use in the form of microdrops.

Example F3: Granules

	a)	b)	c)	d)
Active compound	5%	10%	8%	21%
Kaolin	94%	-	79%	54%
Finely divided silicic acid	1%	-	13%	7%
Attapulgit	-	90%	-	18%

- 5 The active compound is dissolved in dichloromethane, the solution is sprayed onto the mixture of carriers and the solvent is evaporated under reduced pressure.

Example F4: Wettable powder

	a)	b)	c)
Active compound	25%	50%	75%
Sodium lignosulphonate	5%	5%	-
Sodium lauryl sulphate	3%	-	5%
Sodium diisobutyl naphthalene sulphonate	-	6%	10%
Octylphenol polyethylene glycol ether (7-8 mol of EO)	-	2%	-
Finely divided silicic acid	5%	10%	10%
Kaolin	62%	27%	-

Active compound and additives are mixed and the mixture is ground in a suitable mill. This gives wettable powders which can be diluted with water to give suspensions of the desired concentration.

Example F5: Emulsifiable concentrate

Active compound	10%
Octylphenol polyethylene glycol ether (4-5 mol of EO)	3%
Calcium dodecylbenzenesulphonate	3%
Castor oil polyethylene glycol ether (36 mol of EO)	4%
Cyclohexanone	30%
Xylene mixture	50%

Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

Example F6: Extruder granules

Active compound	10%
Sodium lignosulphonate	2%
Carboxymethylcellulose	1%
Kaolin	87%

- 5 Active compound and additives are mixed, the mixture is ground, moistened with water, extruded and granulated, and the granules are dried in a stream of air.

Example F7: Coated granules

Active compound	3%
Polyethylene glycol (MW 200)	3%
Kaolin	94%

In a mixer, the finely ground active compound is applied uniformly to the kaolin which has been moistened with polyethylene glycol. This gives dust-free coated granules.

Example F8: Suspension concentrate

Active compound	40%
Ethylene glycol	10%
Nonylphenol polyethylene glycol ether (15 mol of EO)	6%
Sodium lignosulphonate	10%
Carboxymethylcellulose	1%
Aqueous formaldehyde solution (37%)	0.2%
Aqueous silicone oil emulsion (75%)	0.8%
Water	32%

Mixing of finely ground active compound and additives gives a suspension concentrate which, by dilution with water, affords suspensions of the desired concentration.

- The compositions according to the invention may also comprise further solid or liquid
- 5 adjuvants, such as stabilisers, *e.g.*, vegetable oils or epoxidised vegetable oils (*e.g.*, epoxidised coconut oil, rapeseed oil or soybean oil), antifoams, *e.g.* silicone oil, preservatives, viscosity regulators, binders and/or tackifiers as well as fertilisers or other active ingredients for obtaining special effects, *e.g.*, acaricides, bactericides, fungicides, nematocides, molluscicides or selective herbicides.
- 10 The pesticidal composition according to the invention, particularly for use as a crop protection product, is prepared in the absence of adjuvants, *e.g.*, by grinding, sieving and/or compressing the compound of formula (I) (as active ingredient) or mixture thereof, for example, to a certain particle size, and in the presence of at least one adjuvant, for example, by intimately mixing and/or grinding the compound of formula (I) (as active ingredient) or
- 15 mixture thereof with the adjuvant(s). The invention relates likewise to those processes for the preparation of the pesticidal composition according to the invention and to the use of a compound of formula (I) in the preparation of the composition.

- The invention relates also to the methods of application of the pesticidal and tank mix compositions, *i.e.*, the methods of controlling pests of the mentioned type, such as spraying,
- 20 atomising, dusting, coating, dressing, scattering or pouring, which are selected in accordance with the intended objectives and the prevailing circumstances, and to the use of the compositions for controlling pests of the mentioned type. Typical rates of concentration are from 0.1 to 1000 ppm, preferably from 0.1 to 500 ppm, of active ingredient. The rates of application per hectare are generally from 1 to 2000 g of active ingredient per hectare,

especially from 10 to 1000 g/ha, preferably from 20 to 600 g/ha, most preferably from 20 to 100 g/ha.

A preferred method of application in the area of crop protection is application to the foliage of the plants (foliar application), the frequency and the rate of application being
5 dependent upon the risk of infestation by the pest in question. However, the active ingredient can also penetrate the plants through the roots (systemic action) when the locus of the plants is impregnated with a liquid formulation or when the active ingredient is incorporated in solid form into the locus of the plants, for example, into the soil, *e.g.*, in granular form (soil application). In the case of paddy rice crops, such granules may be applied in metered
10 amounts to the flooded rice field.

The pesticidal and tank mix compositions are also suitable for protecting plant propagation material, *e.g.*, seed, such as fruits, tubers or grains, or plant cuttings, against animal pests. The propagation material can be treated with the composition before planting: seed, for example, can be dressed before being sown. The active ingredients according to
15 the invention can also be applied to grains (coating), either by impregnating the seeds in a liquid formulation or by coating them with a solid formulation. The composition can also be applied to the planting site when the propagation material is being planted, for example, to the seed furrow during sowing. The invention relates also to such methods of treating plant propagation material and to the plant propagation material so treated.

20 Further areas of use of the compounds according to the invention are the protection of stored goods and storerooms and the protection of raw materials, and also in the hygiene sector, especially the protection of domestic animals and productive livestock against pests of the mentioned type, more especially the protection of domestic animals, especially cats and dogs, from infestation by fleas, ticks and nematodes.

25 The following Examples serve to illustrate the invention. They do not limit the invention. Temperatures are given in degrees Celsius; mixing ratios of solvents are given in parts by volume.

Preparation Examples

30 In the following Examples, the preparation of avermectin B1 derivatives (mixtures of avermectin B1a and B1b derivative) is described. The B1b derivative generally represents about only from 5 to 10 % by weight of the mixtures and, for that reason, usually only the bands of the B1a derivative can be detected in the NMR spectrum.

Since the compounds are in most cases in the form of mixtures of the avermectin B1a

- and B1b derivative, characterisation by means of the customary physical data such as melting point or refractive index is of little use. For that reason, the compounds are characterised by reference to the retention times determined in analysis by means of HPLC (high-resolution liquid chromatography). The term "B1a" in the physical data on the Preparation
- 5 Examples refers to the main component, wherein R₁ is sec-butyl. "B1b" represents the secondary component, wherein R₁ is isopropyl. In the case of the compounds for which a retention time is given only for the B1a derivative, it is not possible to determine the retention time for the B1b component owing to the small proportion of B1b derivative. Allocation of the correct structures of the B1a and B1b components is carried out by mass spectrometry.

- 10 The following method is used for the HPLC analysis:

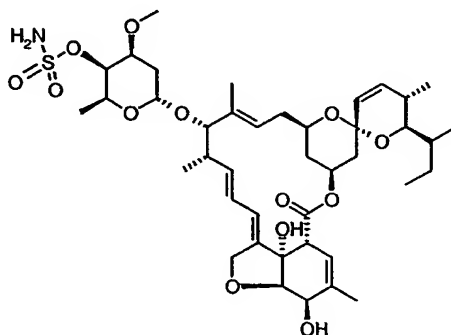
HPLC gradient conditions			
solvent A:	0.01% trifluoroacetic acid in H ₂ O		
solvent B:	0.01% trifluoroacetic acid in CH ₃ CN		
time [min]	A [%]	B [%]	flow rate [μ l/min]
0	80	20	500
0.1	50	50	500
10	5	95	500
15	0	100	500
17	0	100	500
17.1	80	20	500
22	80	20	500
column:	YMC-Pack ODS-AQ		
column length:	125 mm		
column internal diameter:	2 mm		
temperature:	40 °C		

The YMC-Pack ODS-AQ column used for chromatography of the compounds is produced by YMC, Alte Raesfelderstrasse 6, 46514 Schermbeck, Germany.

The abbreviations used in the physical data information have the following meanings:

- 15 LCMS: liquid chromatography mass spectrometry; t_{RT}: retention time in minutes; M+H: mass peak plus H; M+Na: mass peak plus Na. TBDMS in the Examples represents the radical -Si(CH₃)₂(tert-butyl). Mixing ratios of solvents are given in parts by volume. "Ether" is understood to mean diethyl ether.

Example P.1: Preparation of 4'-(*R*)-4'-sulfamoyloxy-avermectin B₁ monosaccharide of the formula

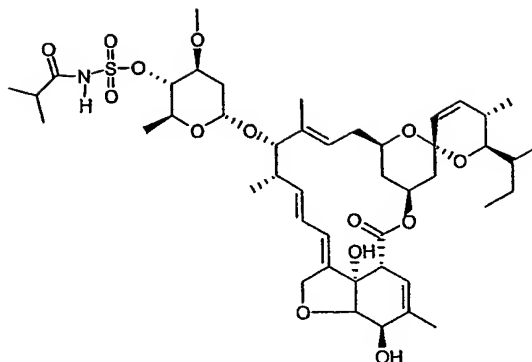


Preparation of sulfamoyl chloride (ClSO₂NH₂): 15.5 ml of formic acid are added drop-
 wise at -10°C to 35 ml of chlorosulfonyl isocyanate and the temperature is maintained below
 +10°C by cooling with ice. At the end of the addition, stirring is continued at room tempera-
 ture until the evolution of gas ceases. The mixture is taken up in benzene, filtered, and con-
 centrated by evaporation *in vacuo*, yielding the desired sulfamoyl chloride.

Step A: 3.51 g of sulfamoyl chloride are added in portions at -10°C to a solution of 15 g
 of 4'-*epi*-5-O-TBDMS-avermectin B₁ monosaccharide in 90 ml of dimethylacetamide under
 argon. The mixture is allowed to warm to room temperature and is stirred for a further hour.
 The mixture is poured onto saturated aqueous NaCl solution, extracted twice with tert-butyl
 methyl ether, dried over Na₂SO₄ and concentrated by evaporation, yielding the desired
 intermediate 5-O-TBDMS-4'-O-sulfamoyloxy-avermectin B₁ monosaccharide.

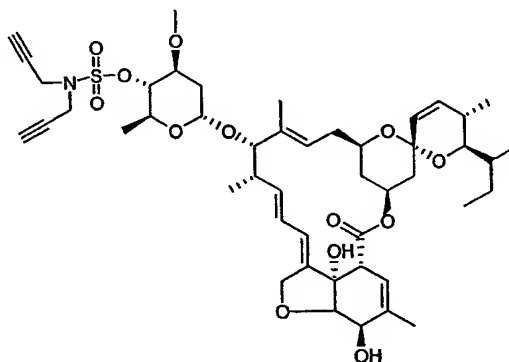
Step B: The crude product from Step A is dissolved in 75 ml of methanol. Then, at
 -5°C, 1.5 ml of methanesulfonic acid in 75 ml of methanol are added dropwise in the course
 of one hour. The mixture is allowed to warm to room temperature and is left to react for four
 hours. The solution is poured onto saturated aqueous NaHCO₃ solution, concentrated by
 evaporation *in vacuo*, and extracted twice with tert-butyl methyl ether. Washing with satu-
 rated aqueous NaCl solution, drying over Na₂SO₄ and concentration by evaporation yield the
 crude product. Flash column chromatography on silica gel in CH₂Cl₂/ethyl acetate (9:1)
 yields the desired product in the form of a colourless foam.

Example P.2: Preparation of 4'-(*S*)-4'-isobutyroylaminosulfonyloxy-avermectin B₁ monosaccharide of the formula



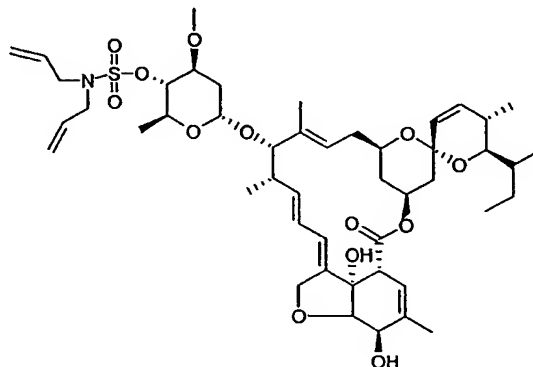
A mixture of 490 mg of 4'-sulfamoyloxy-5-O-t-butyltrimethylsilyl-avermectin B1 monosaccharide, 0.26 ml of isobutyryl chloride and 0.41 ml of pyridine in 10 ml of dichloromethane is stirred overnight at 25 °C. The mixture is filtered on silica gel and
 5 evaporated to dryness. The crude product is dissolved in 12 ml of tetrahydrofuran and a solution of 2.5 mL HF-Pyridine complex is added. The mixture is stirred overnight at room temperature. The mixture is poured onto a saturated solution of sodium hydrogen carbonate and extracted three times with ethyl acetate and the organic phases are combined and dried over Na₂SO₄. The desired product is isolated from the crude mixture by column
 10 chromatography on silicagel in hexane/ ethyl acetate (1:1).

Example P.3: Preparation of 4'-(S)-4'-dipropargylaminosulfonyloxy-avermectin B1 monosaccharide of the formula



A mixture of 490 mg of 4'-sulfamoyloxy -avermectin B monosaccharide, 230 mg of
 15 potassium carbonate and 0.15 ml of propargyl bromide in 10 ml of acetonitrile is stirred at 50°C for 3 hours. The solution is poured onto water, extracted with ethyl acetate and dried over Na₂SO₄. The desired product is isolated from the crude mixture by column chromatography on silica gel in hexane/ ethyl acetate (1:4).

Example P.4: Preparation of 4'-(S)-4'-Diallylamino-sulfonyloxy-avermectin B1 monosaccharide



- A mixture of 440 mg of 4'-sulfamoyloxy -avermectin B monosaccharide, 280 mg of potassium carbonate and 0.2 ml of propargyl bromide in 10 ml of acetonitrile is stirred at room temperature overnight and then refluxed for 2 hours. The solution is poured onto a saturated solution of sodium hydrogen-carbonate, extracted with ethyl acetate and dried over Na₂SO₄. The desired product is isolated from the crude mixture by column chromatography on silicagel in hexane/ ethyl acetate (1:1).
- HPLC characteristics of compounds are provided in Table A below.

Table A: Compounds of formula (Ia) or formula (Ib) wherein R₁ is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond; and

No.	Formula	R ₂	R ₃	retention time (min.)	
				B _{1a}	B _{1b}
A.1	(Ia)	H	H	8.11	-
A.2	(Ia)	C(O)Me	H	7.99	7.47
A.3	(Ia)	C(O)CH ₂ OCH ₃	H	8.69	-
A.4	(Ia)	C(O)-i-C ₃ H ₇	H	8.96	8.32
A.5	(Ia)	C(O)CH ₂ OC ₆ H ₅	H	9.77	-
A.6	(Ia)	C(O)-i-C ₄ H ₉	H	9.39	8.75
A.7	(Ia)	C(O)C ₆ H ₅	H	9.28	-
A.8	(Ib)	Allyl	H	5.35	-
A.9	(Ia)	Propargyl	propargyl	10.83	-
A.10	(Ia)	Allyl	allyl	11.63	10.93
A.11	(Ia)	-C(=O)C ₂ H ₅	H	8.4	-
A.12	(Ia)	-CH ₂ OCH ₂ CH ₂ OCH ₃	-CH ₂ OCH ₂ CH ₂ OCH ₃	10.57	-
A.13	(Ib)	H	H	6.99	-
A.14	(Ib)	C(O)CH ₂ OCH ₃	H	7.79	-
A.15	(Ib)	C(O)-i-C ₃ H ₇	H	8.16	-

No.	Formula	R ₂	R ₃	retention time (min.)	
				B _{1a}	B _{1b}
A.16	(Ib)	C(O)-i-C ₄ H ₉	H	9.6	-
A.17	(Ib)	C(O)Me	H	7.85	-
A.18	(Ib)	C(O)C ₆ H ₅	H	9.45	10.66
A.19	(Ib)	Propargyl	propargyl	9.89	-
A.20	(Ib)	Allyl	allyl	6.72	-

Biological Examples:

Example B1: Action against *Spodoptera littoralis*

- 5 Young soybean plants are sprayed with an aqueous emulsion spray mixture comprising 12.5 ppm of test compound and, after the spray-coating has dried, the plants are populated with 10 caterpillars of *Spodoptera littoralis* in the first stage and then placed in a plastics container. 3 days later, the percentage reduction in population and the percentage reduction in feeding damage (% activity) are determined by comparing the number of dead caterpillars and the feeding damage on the treated plants with that on untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

Example B2: Action against *Spodoptera littoralis*, systemic:

- 15 Maize seedlings are placed in the test solution. 6 days later, the leaves are cut off, placed on moist filter paper in a petri dish and infested with 12 to 15 *Spodoptera littoralis* larvae in the L₁ stage. 4 days later, the percentage reduction in population (% activity) is determined by comparing the number of dead caterpillars on treated plants with that on untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

20 Example B3: Action against *Heliothis virescens*

- 30-35 eggs of *Heliothis virescens*, from 0 to 24 hours old, are placed on filter paper in a petri dish on a layer of artificial nutrient. 0.8 ml of the test solution is then pipetted onto the filter paper. Evaluation is made 6 days later. The percentage reduction in population (% activity) is determined by comparing the number of dead eggs and larvae on treated plants with that on untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

Example B4: Action against *Plutella xylostella* caterpillars

Young cabbage plants are sprayed with an aqueous emulsion spray mixture comprising 12.5 ppm of test compound. After the spray-coating has dried, the cabbage plants are populated with 10 caterpillars of *Plutella xylostella* in the first stage and placed in a plastics container. Evaluation is made 3 days later. The percentage reduction in population and the percentage reduction in feeding damage (% activity) are determined by comparing the number of dead caterpillars and the feeding damage on the treated plants with that on the untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

Example B5: Activity against *Frankliniella occidentalis*

In Petri dishes, discs of the leaves of beans are placed onto agar and sprayed with test solution which comprises 12.5 ppm of active compound in a spraying chamber. The leaves are then populated with a mixed population of *Frankliniella occidentalis*. Evaluation is carried out after 10 days. The reduction in per cent (% activity) is determined by comparing the population on the treated leaves with that of the untreated leaves.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

Example B6: Action against *Diabrotica balteata*

Maize seedlings are sprayed with an aqueous emulsion spray mixture comprising 12.5 ppm of the test compound and, after the spray-coating has dried, the maize seedlings are populated with 10 *Diabrotica balteata* larvae in the second stage and then placed in a plastics container. 6 days later, the percentage reduction in population (% activity) is determined by comparing the number of dead larvae on the treated plants with that on untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

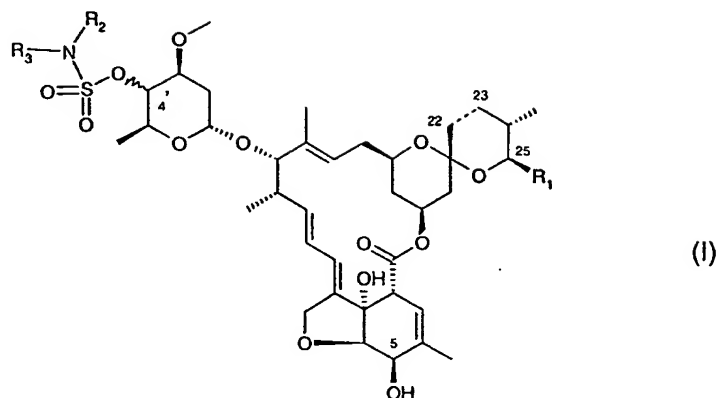
Example B7: Action against Tetranychus urticae

Young bean plants are populated with a mixed population of *Tetranychus urticae* and sprayed one day later with an aqueous emulsion spray mixture comprising 12.5 ppm of test compound. The plants are incubated for 6 days at 25°C and subsequently evaluated. The
5 percentage reduction in population (% activity) is determined by comparing the number of dead eggs, larvae and adults on the treated plants with that on untreated plants.

The compounds of formula (I) exhibit good activity in this test. In particular, compounds A.1, A.2, A.4, A.12, A.13 and A.16 are more than 80 % effective.

What is claimed is:

1. A compound of formula



wherein the bond between carbon atoms 22 and 23 may be a single or a double bond;

5 R_1 is C_1 - C_{12} alkyl, C_3 - C_8 cycloalkyl, or C_2 - C_{12} alkenyl;

R_2 and R_3 are independently of each other hydrogen, C_1 - C_{12} alkyl, C_3 - C_{12} cycloalkyl, C_2 - C_{12} alkenyl, C_2 - C_{12} alkynyl, aryl or heteroaryl; wherein the C_1 - C_{12} alkyl, C_3 - C_{12} cycloalkyl, C_2 - C_{12} alkenyl, C_2 - C_{12} alkynyl, aryl and heteroaryl radicals may be unsubstituted or mono- to penta-substituted; $-C(=O)R_4$ or SO_2R_4 ; or

10 R_2 and R_3 together are a three- to seven-membered alkylene bridge or a four- to seven-membered alkenylene bridge wherein one or two CH_2 groups in the alkylene or alkenylene may have been replaced by O, S or NR_5 ; or are a group $=N^+=N^-$;

and wherein the substituents of the alkyl, alkenyl, alkynyl, alkylene, alkenylene, cycloalkyl, aryl and heteroaryl radicals defined under R_2 and R_3 are selected from the group

15 consisting of OH; =O; SH; =S; $-NH_2$; CN; NO_2 ; halogen; C_1 - C_{12} alkyl; halo- C_1 - C_2 alkyl; C_1 - C_{12} alkenyl; C_2 - C_6 alkynyl; C_3 - C_8 cycloalkyl which is unsubstituted or substituted by from one to three methyl groups; norbornenyl; C_3 - C_8 cycloalkenyl that is unsubstituted or substituted by from one to three methyl groups; C_3 - C_8 halocycloalkyl; C_1 - C_{12} alkoxy; C_1 - C_6 alkoxy- C_1 - C_6 alkyl; C_1 - C_6 alkoxy- C_1 - C_6 alkoxy; C_1 - C_6 alkoxy- C_1 - C_6 alkoxy- C_1 - C_6 alkyl;

20 C_2 - C_{12} alkenyloxy; C_2 - C_{12} alkenyloxy- C_1 - C_6 alkoxy; C_3 - C_8 cycloalkoxy; C_1 - C_{12} haloalkoxy; C_1 - C_{12} alkylthio; C_3 - C_8 cycloalkylthio; C_1 - C_{12} haloalkylthio; C_1 - C_{12} alkylsulfinyl; C_3 - C_8 cycloalkylsulfinyl; C_1 - C_{12} haloalkylsulfinyl; C_3 - C_8 halocycloalkylsulfinyl; C_1 - C_{12} alkylsulfonyl; C_3 - C_8 cycloalkylsulfonyl; C_1 - C_{12} haloalkylsulfonyl; C_3 - C_8 halocycloalkylsulfonyl; C_2 - C_6 alkenyl; C_2 - C_6 alkynyl; $-NH(C_1$ - C_6 alkyl); $-N(C_1$ - C_6 alkyl) $_2$; $-C(=O)R_6$; $-NHC(=O)R_7$; $-P(=O)(OC_1$ - C_6 alkyl) $_2$; aryl; hetero-

cyclyl; aryloxy; and heterocyclyloxy;

wherein the aryl, heterocyclyl, aryloxy and heterocyclyloxy radicals are unsubstituted or, depending upon the possibilities of substitution at the ring, mono- to penta-substituted by substituents selected from the group consisting of

5 OH; halogen; CN; NO₂; C₁-C₁₂alkyl; C₃-C₈cycloalkyl; C₁-C₁₂haloalkyl; C₁-C₁₂alkoxy; C₁-C₁₂haloalkoxy; C₁-C₁₂alkylthio; C₁-C₁₂haloalkylthio; C₁-C₁₂alkylsulfinyl; C₁-C₁₂alkylsulfonyl; C₁-C₆alkoxy-C₁-C₆alkyl; dimethylamino--C₁-C₆alkoxy; C₂-C₈alkenyl; C₂-C₈alkynyl; phenyl-C₁-C₆alkyl; phenoxy that is unsubstituted or substituted by from one to three substituents selected

10 independently of one another from halogen, methoxy, trifluoromethyl and trifluoromethoxy; phenyl-C₁-C₆alkoxy that is unsubstituted or substituted in the aromatic ring by from one to three substituents selected independently of one another from halogen, methoxy, trifluoromethyl and trifluoromethoxy; phenyl-C₂-C₆alkenyl; phenyl-C₂-C₆alkynyl; methylenedioxy; -C(=O)R₆;

15 -O-C(=O)R₇; -NH-C(=O)R₇; -NH₂; -NH(C₁-C₁₂alkyl); -N(C₁-C₁₂alkyl)₂; C₁-C₆alkylthio; C₁-C₆alkylsulfinyl; C₃-C₈cycloalkylsulfinyl; C₁-C₆haloalkylsulfinyl; C₃-C₈halocycloalkylsulfinyl; C₁-C₆alkylsulfonyl; C₃-C₈cycloalkylsulfonyl; C₁-C₆haloalkylsulfonyl; and C₃-C₈halocycloalkylsulfonyl;

R₄ is H; C₁-C₈alkyl; C₁-C₈alkyl that is mono- to hepta-substituted by substituents

20 selected from the group consisting of halogen, nitro, C₁-C₈alkoxy, aryloxy, OH, SH, -NH₂, -NH(C₁-C₁₂alkyl) and -N(C₁-C₁₂alkyl)₂; C₁-C₈alkoxy; halo-C₁-C₈alkoxy; C₃-C₈cycloalkyl; C₃-C₈cycloalkoxy; C₂-C₈alkenyl; halo-C₂-C₈alkenyl; C₂-C₈alkenyloxy; halo-C₂-C₈alkenyloxy; C₂-C₈alkynyl; C₂-C₈alkynyloxy; -NH₂; -NH(C₁-C₁₂alkyl); -N(C₁-C₁₂alkyl)₂; aryl; aryloxy; benzyl; benzyloxy; heterocyclyl; heterocyclyloxy; heterocyclylmethyl; heterocyclylmethoxy; -NH-aryl;

25 -NH-heterocyclyl; -N(C₁-C₆alkyl)-aryl; or -N(C₁-C₆alkyl)-heterocyclyl;

wherein the radicals aryl, aryloxy, benzyl, benzyloxy, heterocyclyl, heterocyclyloxy, heterocyclylmethyl, heterocyclylmethoxy, -NH-aryl, -NH-heterocyclyl, -N(C₁-C₆alkyl)-aryl and -N(C₁-C₆alkyl)-heterocyclyl are unsubstituted or, depending upon the possibilities of substitution at the ring, are in the ring

30 substituted by from one to three substituents selected independently of one another from halogen, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₁₂alkylthio, C₁-C₁₂haloalkylthio, C₁-C₁₂alkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, nitro, -N₃, and cyano;

R_5 is C_1 - C_8 alkyl, C_3 - C_8 cycloalkyl, C_2 - C_8 alkenyl, C_2 - C_8 alkynyl, benzyl, $-C(=O)-R_8$ or $-C(=S)-R_8$;

R_6 is H; OH; SH; C_1 - C_8 alkyl; C_1 - C_8 alkyl which is mono- to hepta-substituted by substituents selected from the group consisting of halogen, nitro, C_1 - C_8 alkoxy, aryloxy, OH, SH, $-NH_2$, $-NH(C_1-C_{12}alkyl)$ and $-N(C_1-C_{12}alkyl)_2$; C_1 - C_8 alkoxy; halo- C_1 - C_8 alkoxy; C_3 - C_8 cycloalkyl; C_3 - C_8 cycloalkoxy; C_2 - C_8 alkenyl; C_2 - C_8 alkenyloxy; C_2 - C_8 alkynyl; C_2 - C_8 alkynyloxy; $-NH_2$; $-NH(C_1-C_{12}alkyl)$; $-N(C_1-C_{12}alkyl)_2$; aryl; aryloxy; benzyl; benzyloxy; heterocyclyl; heterocyclyloxy; heterocyclylmethyl; or heterocyclylmethoxy;

wherein the radicals aryl, aryloxy, benzyl, benzyloxy, heterocyclyl, heterocyclyloxy, heterocyclylmethyl and heterocyclylmethoxy are unsubstituted or, depending upon the possibilities of substitution at the ring, are substituted by from one to three substituents selected independently of one another from halogen, C_1 - $C_{12}alkyl$, C_1 - $C_{12}haloalkyl$, C_1 - $C_{12}alkoxy$, C_1 - $C_{12}haloalkoxy$, C_1 - $C_6alkoxy-C_1-C_6alkoxy$, C_1 - $C_{12}alkylthio$, C_1 - $C_{12}haloalkylthio$, C_1 - $C_{12}alkylsulfinyl$, C_1 - $C_{12}alkylsulfonyl$, C_2 - $C_8alkenyloxy$, C_2 - $C_8alkynyloxy$, nitro, $-N_3$, and cyano;

R_7 is H, C_1 - $C_{12}alkyl$, C_1 - $C_6alkoxy-C_1-C_6alkyl$, C_1 - $C_{12}haloalkyl$, C_2 - $C_8alkenyl$, C_2 - $C_8alkynyl$, aryl, heterocyclyl, benzyl, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, $-NH$ -phenyl or $-N(C_1-C_{12}alkyl)$ -phenyl;

R_8 is H, OH, SH, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, C_1 - $C_{12}alkyl$, C_1 - $C_{12}haloalkyl$, C_1 - $C_{12}alkoxy$, C_1 - $C_{12}haloalkoxy$, C_1 - $C_6alkoxy-C_1-C_6alkyl$, C_1 - $C_6alkoxy-C_1-C_6alkoxy$, C_1 - $C_{12}alkylthio$, C_1 - $C_{12}alkylsulfinyl$, C_1 - $C_{12}alkylsulfonyl$, C_2 - $C_8alkenyloxy$, C_2 - $C_8alkynyloxy$, phenyl, phenoxy, benzyloxy, $-NH$ -phenyl, $-N(C_1-C_6alkyl)$ -phenyl, $-NH-C_1-C_6alkyl-C(=O)-R_9$, $-N(C_1-C_6alkyl)-C_1-C_6alkyl-C(=O)-R_9$, or phenyl, phenoxy, benzyloxy, $-NH$ -phenyl or $-N(C_1-C_6alkyl)$ -phenyl, each of which is substituted in the aromatic ring by from one to three substituents selected independently of one another from halogen, C_1 - $C_6alkoxy$, C_1 - $C_6haloalkyl$ and C_1 - $C_6haloalkoxy$; and

R_9 is H, OH, C_1 - $C_{12}alkyl$, C_1 - $C_{12}alkoxy$, C_1 - $C_6alkoxy-C_1-C_6alkoxy$, C_2 - $C_8alkenyloxy$, phenyl, phenoxy, benzyloxy, $-NH_2$, $-NH(C_1-C_{12}alkyl)$, $-N(C_1-C_{12}alkyl)_2$, $-NH$ -phenyl or $-N(C_1-C_{12}alkyl)$ -phenyl;

and, where applicable, to E/Z isomers, mixtures of E/Z isomers, diastereomers and/or tautomers, in each case in free form or in salt form.

2. A pesticidal composition comprising as active ingredient at least one compound of formula (I) as defined in claim 1, and at least one adjuvant.

3. A method of controlling pests, which comprises applying a composition as defined in claim 2 to the pests or to their habitat.

4. A process for the preparation of a composition comprising at least one adjuvant, as defined in claim 2, which comprises intimately mixing and/or grinding the active ingredient
5 with the adjuvant(s).

5. Use of a compound of formula (I) as defined in claim 1 in the preparation of a composition as defined in claim 2.

6. Use of a composition as defined in claim 2 in controlling pests.

7. A method for the protection of plant propagation material, which comprises treating
10 the propagation material or the planting site of the propagation material with a pesticidal composition as defined in claim 2.

8. Plant propagation material treated in accordance with the method defined in claim 7.

9. A tank mix composition comprising a pesticidal composition defined in claim 2.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP2004/006442

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C07H17/08 A61K31/70 A61P33/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07H A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, CHEM ABS Data, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 4 622 313 A (WYVRATT JR MATTHEW J) 11 November 1986 (1986-11-11)	
A	EP 0 506 331 A (MERCK & CO INC) 30 September 1992 (1992-09-30)	

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

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- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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- *&* document member of the same patent family

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17 August 2004

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP2004/006442

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